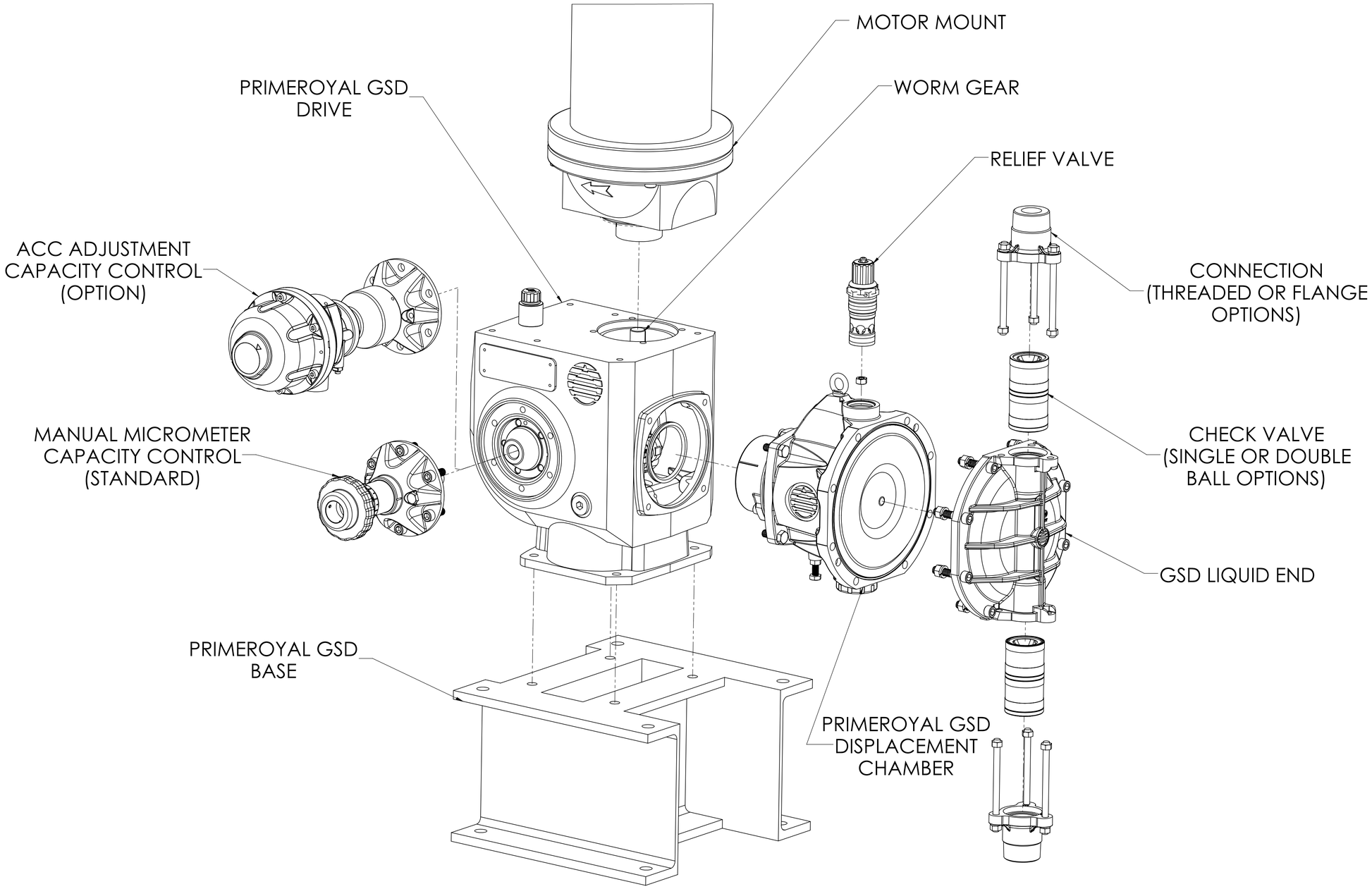


NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL IS NOT SPECIFIC TO JOB.

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GENERAL TOLERANCE	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	∠
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

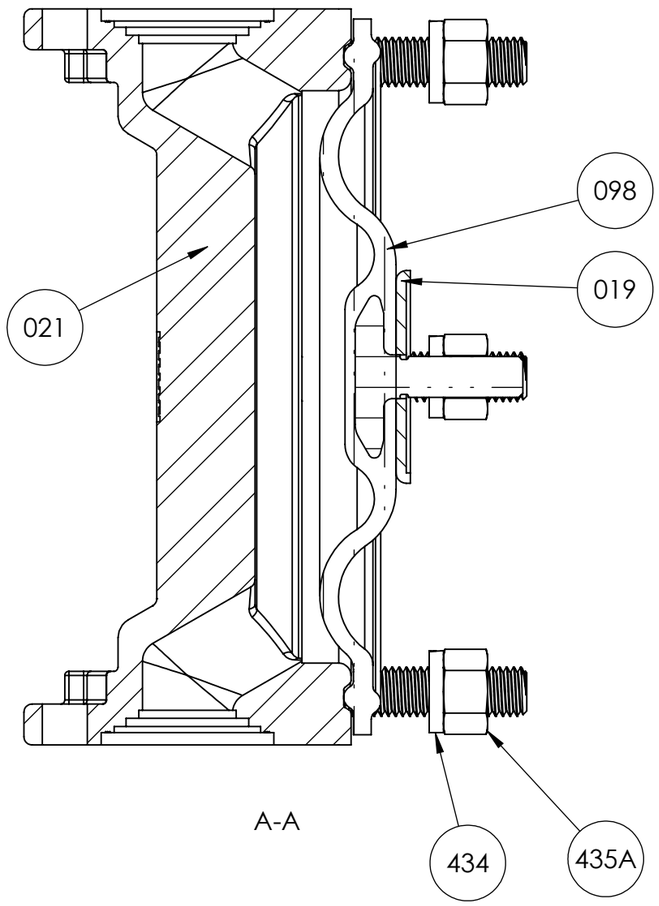
DESCRIPTION

PRIMEROYAL GSD GENERAL ASSEMBLY REFERENCE

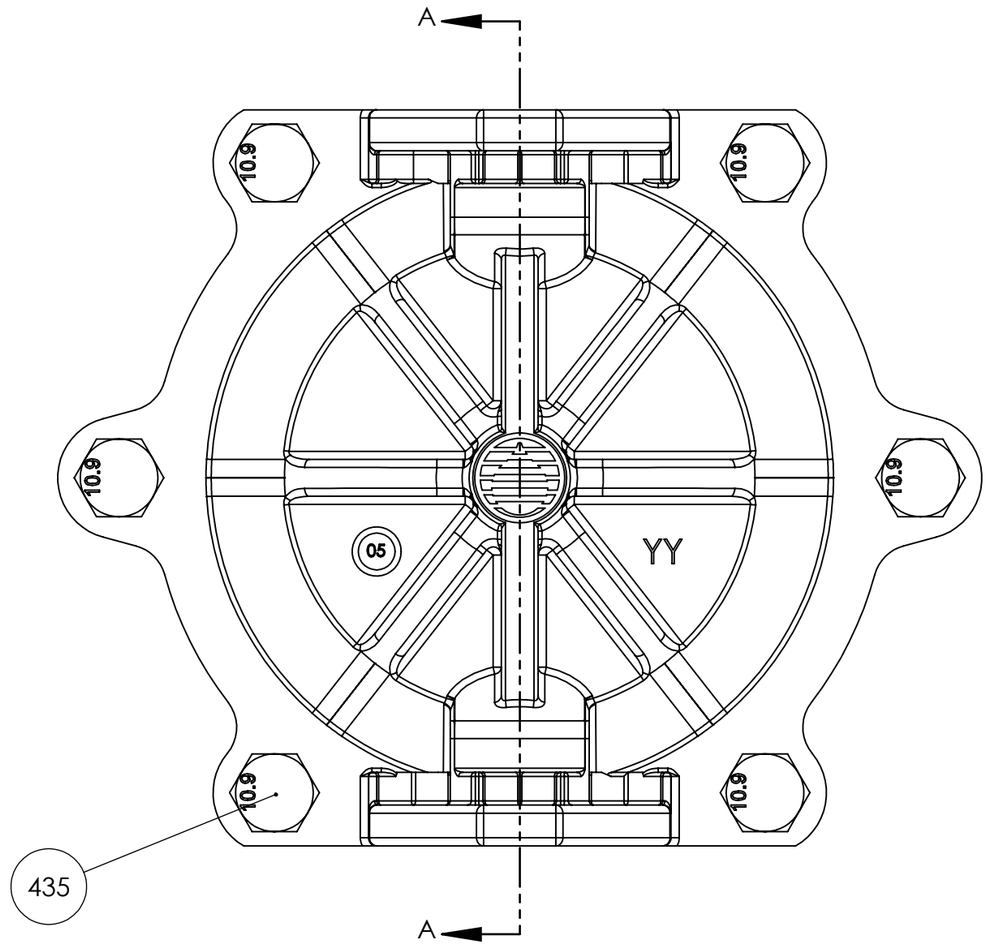
MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE		DRAWING NUMBER - PLAN N°	REV
A1		1 / 4	DO NOT SCALE DRAWING DESSIN SANS ECHELLE	777000000	

WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS



A-A



12/10/19	24614	INITIAL	TCK	CJK	00
DATE	ECN	DESCRIPTION	Drawn - Dessiné / Visa	Checked -Vérifié / Visa	REV

REVISION HISTORY

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GENERAL TOLERANCES	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	↗
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

GSD LIQUID END NON LEAK DETECTION

145 15.9/25MM BALL

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		2 / 4	DESSIN SANS ECHELLE	**777000000**	**00**

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3051253322F-X0				
PrimeRoyal Liquid End 145 Diaphragm 15.9 CV Ball 316 SS				
Bubble #	Part #	Description	Drawing #	Qty
019	0190268006N	WASHER	0190268006	1
021	02108830025N	LIQUID END 145 FOR CHECK VALVE 15.9	02108830YYY	1
098	0980241399N	DIAPHRAGM D145 PTFE/NITR	0980241X99	1
434	4340009095N	SPRING LOCKWASHER D.12		6
435A	4350000083N	HEX NUT M12		6
435	4350126030N	HEX HEAD SCREW M12X60 FULL THR		6

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ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	∠
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

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145 15.9/25MM BALL

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		3 / 4	DESSIN SANS ECHELLE	777000000	00

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3050644032F-X0				
PrimeRoyal Liquid End 145 Diaphragm 25 CV Ball 316 SS				
Bubble #	Part #	Description	Drawing #	Qty
019	0190268006N	WASHER	0190268006	1
021	0210594016N	LIQUID END 145 FOR CHECK VALVE 25	02105940YY	1
098	0980241399N	DIAPHRAGM D145 PTFE/NITR	0980241X99	1
434	4340009095N	SPRING LOCKWASHER D.12		6
435A	4350000083N	HEX NUT M12		6
435	4350126030N	HEX HEAD SCREW M12X60 FULL THR		6

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