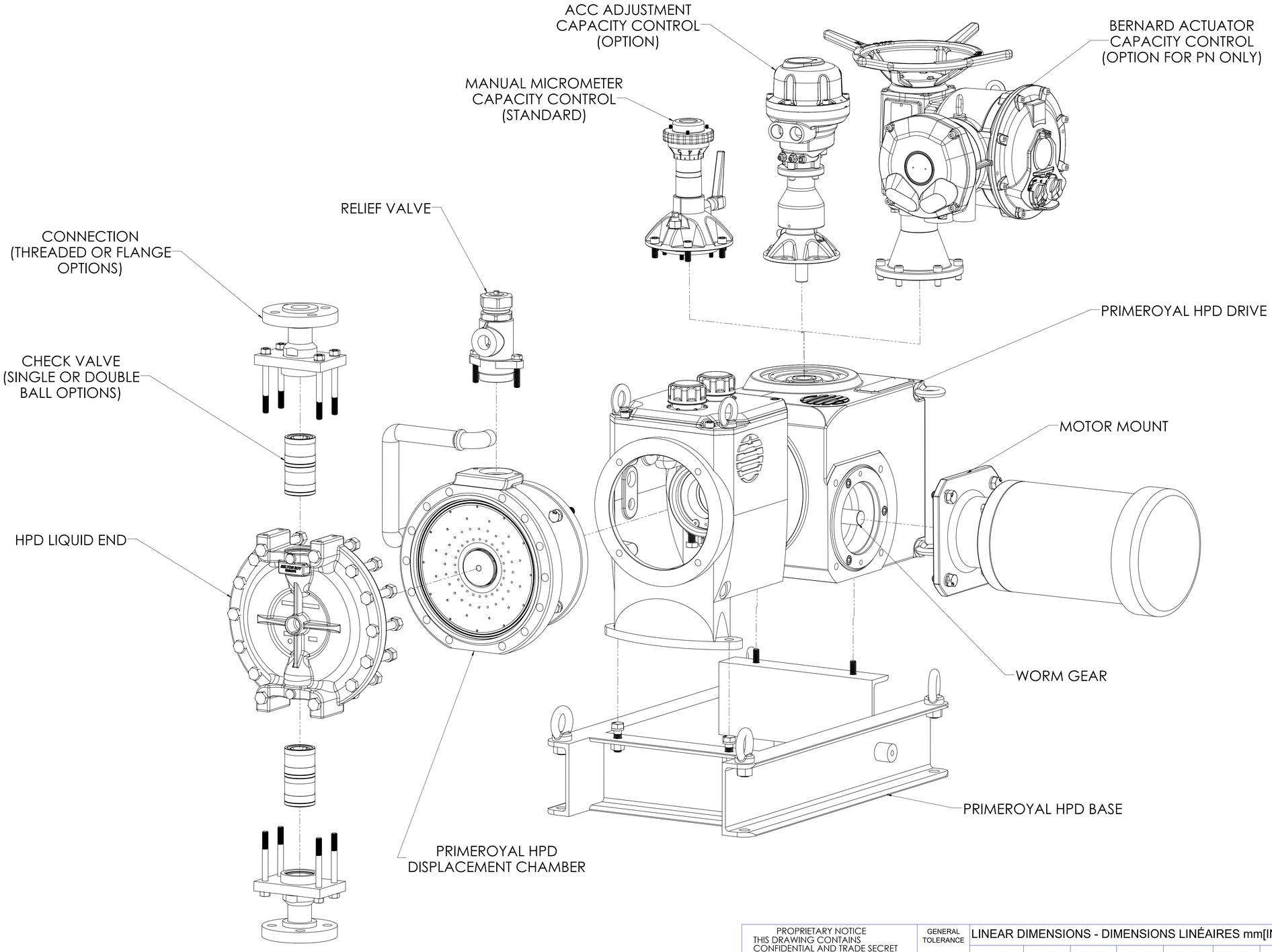


NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL NOT SPECIFIC TO JOB.

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GENERAL TOLERANCE	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	=	⟋
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

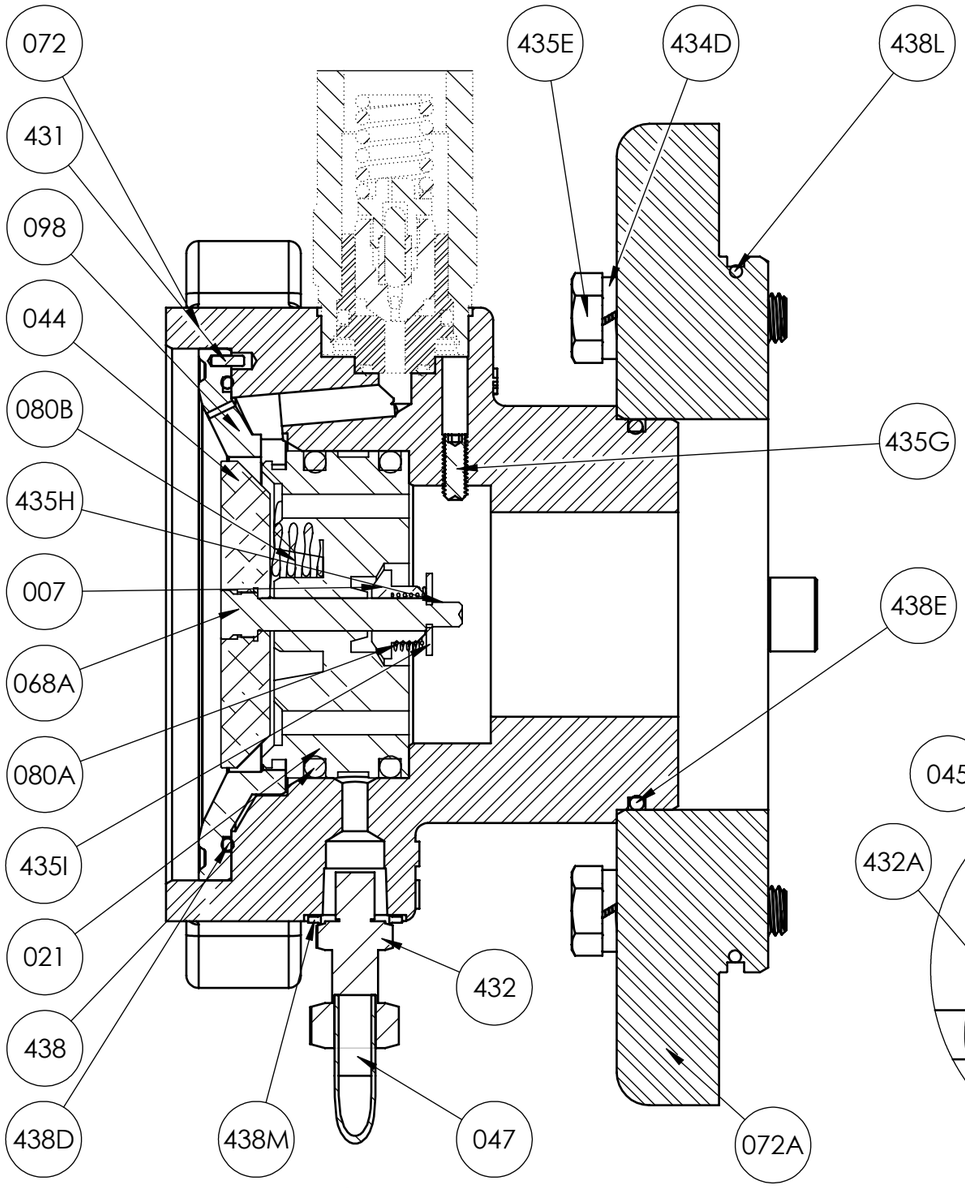
DESCRIPTION

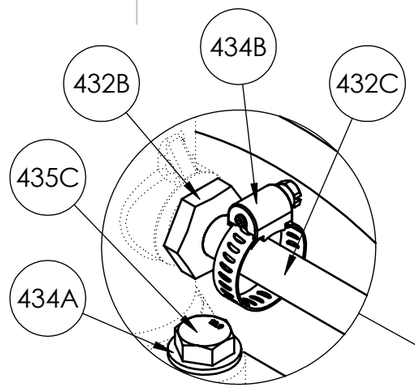
PRIMEROYAL HPD GENERAL ASSEMBLY REFERENCE

MILTON ROY®

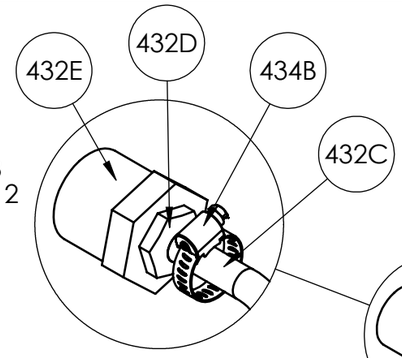
FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A0		1 / 3	DESSIN SANS ECHELLE	777000045	

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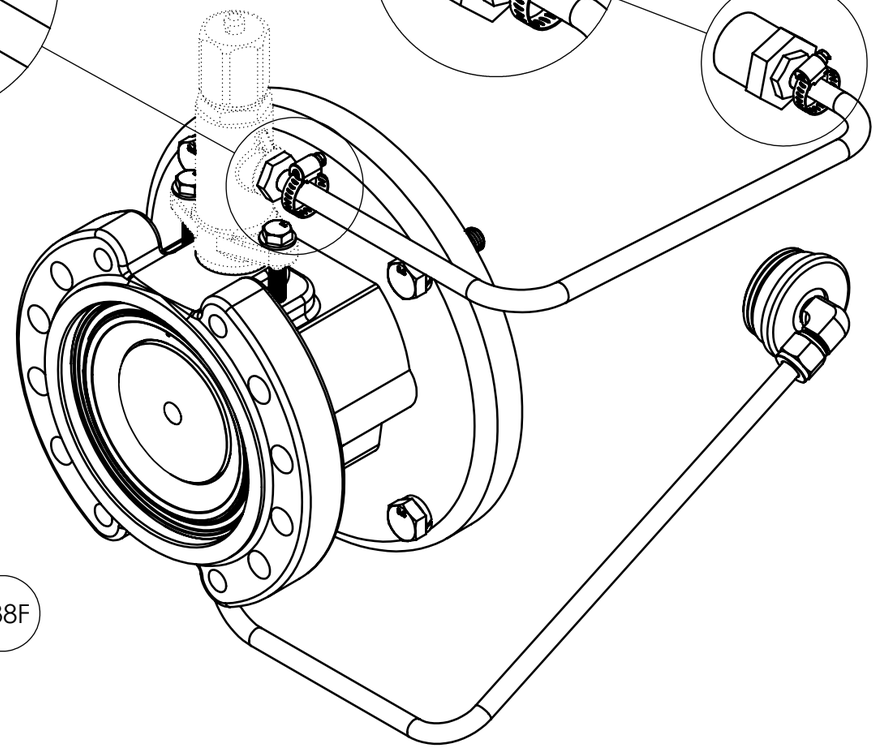




DETAIL A
SCALE 2 : 3



DETAIL B
SCALE 1 : 2



DETAIL C
SCALE 2 : 2.5

12/10/2019	24613	INITIAL	RCA	CJK	00
DATE	ECN	DESCRIPTION	Drawn - Dessiné / Visa	Checked -Vérifié / Visa	REV

REVISION HISTORY

GENERAL TOLERANCES	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	↗
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

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DESCRIPTION

PRIMEROYAL L HPD
DISPLACEMENT CHAMBER ∅106

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		2 / 3	DESSIN SANS ECHELLE	777000045	00

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3050926401F-X0

PRIMEROYAL L HPD DISPLACEMENT CHAMBER ∅106

Bubble #	Part #	Description	Drawing #	Qty
007	0070055006N	PILOT VALVE	00700550YY	1
021	0210765062N	CHECK VALVE BODY	02107650YY	1
025	0250196075N	BUSH PTFE	02501960YY	1
044	0440115062N	TRIGGER	04401150YY	1
045	0450104006N	FOOT VALVE CONNECTION	0450104006	1
047	04707810001N	MAKE-UP PIPE	04707810YYY	1
047A	0470396073N	FILTER CLOTH / (DM) D43 EP.1	0470396073	1
068A	0680187006N	PILOT STEM	06801870YY	1
072	0720389001N	DISPLACEMENT CHAMBER / D.106	07203890YY	1
072A	07204680011N	SPACER	07204680YYY	1
080A	0800102006N	SPRING AISI 1074	08001020YY	1
080B	0800074006N	SPRING	0800074006	1
098	0980138006N	CONTOUR PLATE	0980138006	1
431	4310009285N	GROOVED PIN G05 2.5X8 316SS	4310009XXY	1
432	4320357062N	CONNECTION 3/8"GAZ X D10 OD	4320357XXY	1
432A	4320186022N	MALE ELBOW UNION	SP	1
432B	4320297031N	CONNECTION	4320297XXY	1
432C	4320298030N	FLEXIBLE PIPE TRICOCLAIR AL		50
432D	4320297051N	CONNECTION	4320297XXY	1
432E	4320059241N	REDUCER SERIES 3000	4320059XXY	1
434A	4340005085N	M8 PLAIN FLAT WASHER 316 A4-70	4340005XXY	2
434B	4340029000N	HOSE CLAMP 14-22MM W-8MM 304SS		2
434D	4340009095N	SPRING LOCKWASHER D.12		4
435C	4350035577N	HEX HD SCREW M8X50		2
435D	4350047944N	ECO SHCS M12X65 THRD 30	4350047XXY	2
435E	4350035902N	HEX HD SCREW M12X45 ECO		4
435G	4350123081N	SET SCREW M6X16 CUP PT	4350123XXY	1
435H	4350122020N	PREVAILING TORQUE HEXAGON NUT	4350122XXY	1
435I	4340069002N	PLAIN WASHER / 6.4X20X1.5		1
438	4380006405N	O-RING 69.22 X 5.33		2
438D	4380019141N	O-RING 110X3	4380019XXY	1
438E	4380065151N	O-RING 88.5X3.53	4380065XXY	1
438F	4380018061N	O-RING 42.52 X 2.6		1
438K	4380006121N	O-RING 12.1 X 2.7		2
438L	4380019391N	O-RING 164.5X3		1
438M	4380022180N	WASHER 16,7X24X1,5	4380022XXY	1

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A3		3 / 3	DESSIN SANS ECHELLE	777000045	00

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