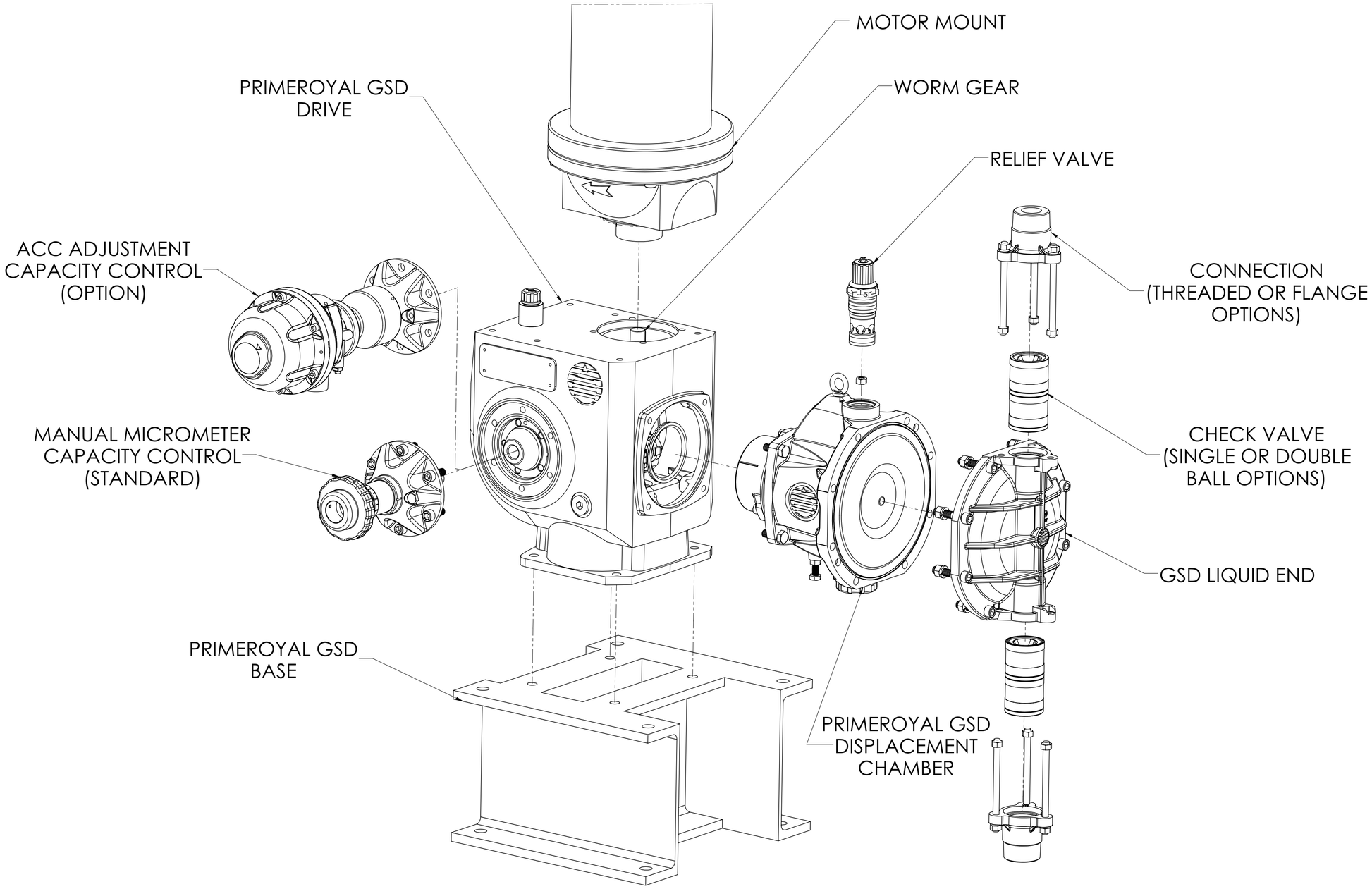



NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL IS NOT SPECIFIC TO JOB.

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| GENERAL TOLERANCE | LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES] | | | | | | | Ra FINISH | GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| ISO 2768 | .5 - 6 | 6 - 30 | 30 - 120 | 120 - 400 | 400 - 1000 | 1000 - 2000 | 2000 - 4000 | <3.2 | ⊥ | ⫽ | ∠ |
| TOLERANCES mm[ INCHES] | ±0.1[.004] | ±0.2[.008] | ±0.3[.012] | ±0.5[.020] | ±0.8[.031] | ±1.2[.047] | ±2[.079] | 125 √RMS | 0.4 [0.016] | 0.6 [0.024] | 0.2 [0.079] |

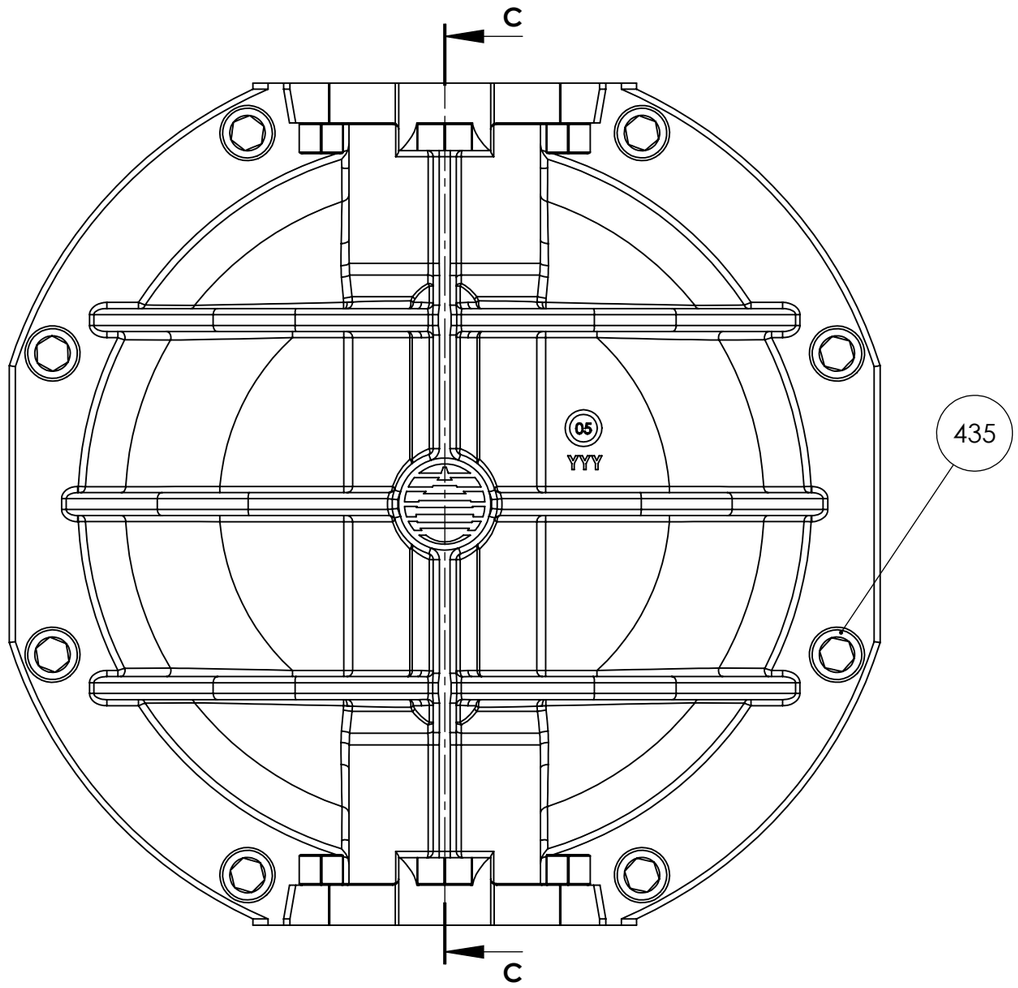
DESCRIPTION

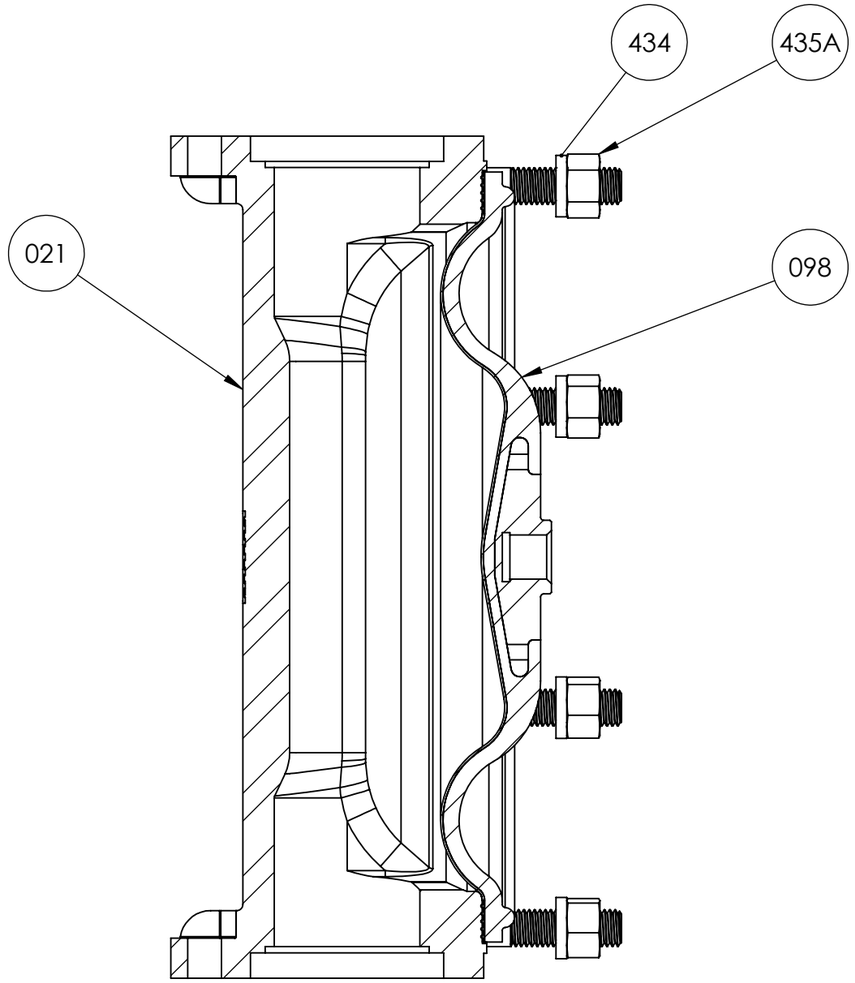
# PRIMEROYAL GSD GENERAL ASSEMBLY REFERENCE

MILTON ROY®

| FORMAT TAILLE | FIRST ANGLE PROJECTION | SHEET - FEUILLE | | DRAWING NUMBER - PLAN N° | REV |
|---|---|---|---|---|---|
| A1 | | 1 / 3 | DO NOT SCALE DRAWING DESSIN SANS ECHELLE | 777000001 | |

WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS




C-C

| DATE | ECN | DESCRIPTION | Drawn - Dessiné / Visa | Checked -Vérifié / Visa | REV |
|---|---|---|---|---|---|
| 12/10/19 | 24614 | INITIAL RELEASE | TCK | CJK | 00 |

**REVISION HISTORY**

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|---|---|---|---|---|---|---|---|---|---|---|---|
| ISO 2768 | .5 - 6 | 6 - 30 | 30 - 120 | 120 - 400 | 400 - 1000 | 1000 - 2000 | 2000 - 4000 | <3.2 | ⊥ | ⫽ | ∠ |
| TOLERANCES mm[ INCHES] | ±0.1[.004] | ±0.2[.008] | ±0.3[.012] | ±0.5[.020] | ±0.8[.031] | ±1.2[.047] | ±2[.079] | 125 RMS | 0.4 [0.016] | 0.6 [0.024] | 0.2 [0.079] |

DESCRIPTION

# GSD LIQUID END NON LEAK DETECTION

## 225 40 MM CV BALL

MILTON ROY®

| FORMAT TAILLE | FIRST ANGLE PROJECTION | SHEET - FEUILLE | DO NOT SCALE DRAWING DESSIN SANS ECHELLE | DRAWING NUMBER - PLAN N° | REV |
|---|---|---|---|---|---|
| A3 | | 2 / 3 | | 777000001 | 00 |

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| 3051253300F-X0 | | | | |
|---|---|---|---|---|
| PrimeRoyal Liquid End 225 Diaphragm 40 CV Ball 316 SS | | | | |
| Bubble # | Part # | Description | Drawing # | Qty |
| 021 | 02108530029N | LIQUID END BODY GSD225 | 02108530YYY | 1 |
| 098 | 09804120056N | DIAPHRAGM 225 GSD PTFE/NITRILE | 09804120YYY | 1 |
| 434 | 4340009096N | ECO SPRING LOCKWASHER D.12 | | 8 |
| 435A | 4350000080N | HEX NUT M12 | | 8 |
| 435 | 4350047937N | HCS M12X60 THREAD 30 ECO | | 8 |

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