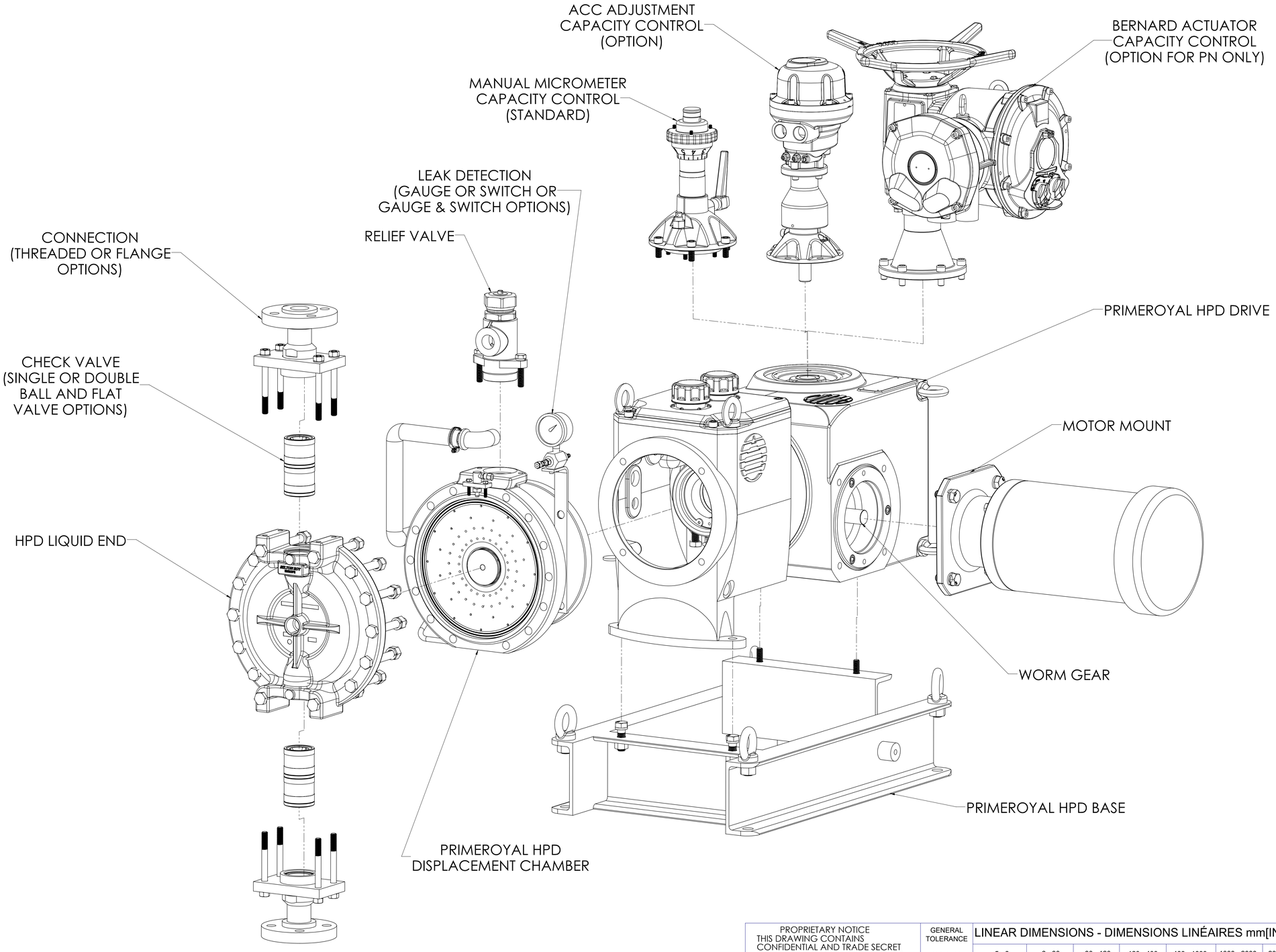


NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL NOT SPECIFIC TO JOB.

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GENERAL TOLERANCE	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	=	⟋
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

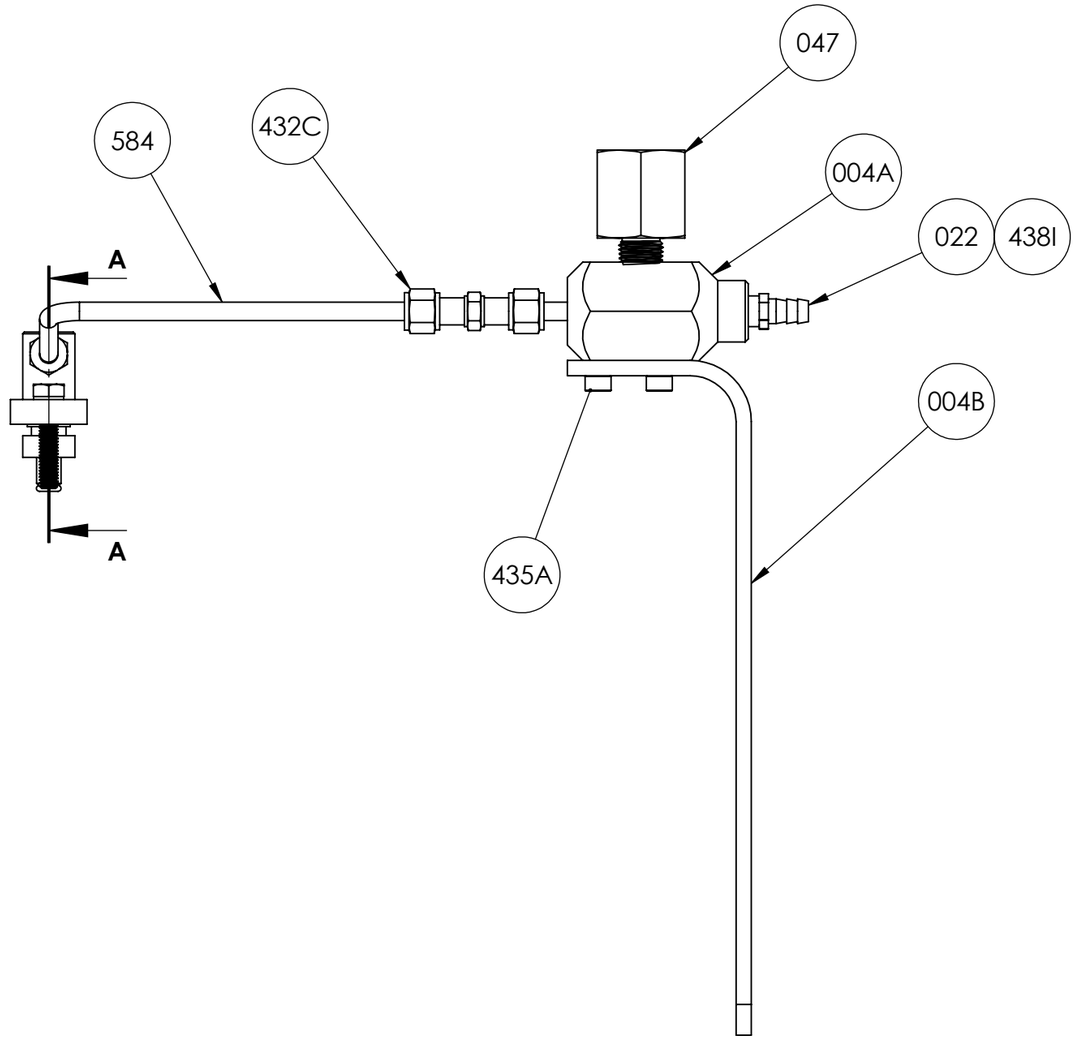
DESCRIPTION

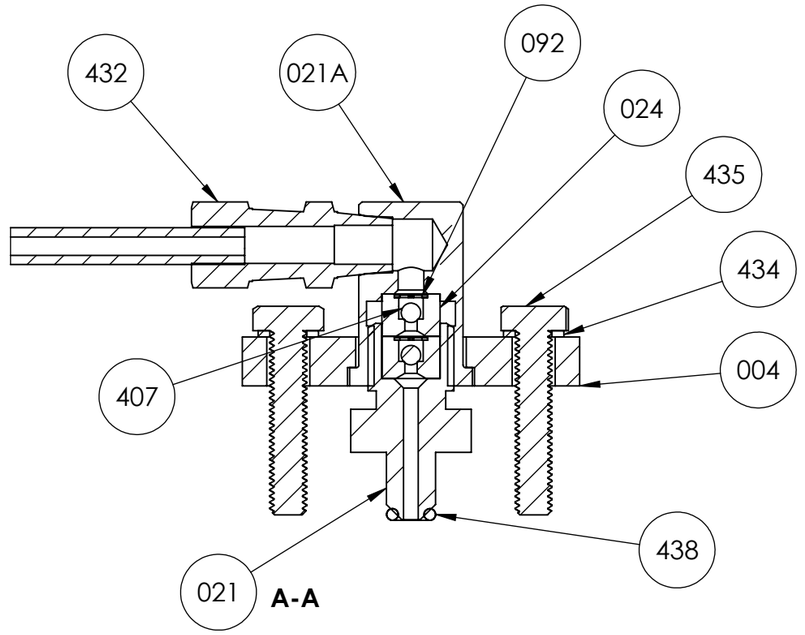
PRIMEROYAL HPD GENERAL ASSEMBLY REFERENCE

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A0		1 / 4	DESSIN SANS ECHELLE	777000025	00

WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS





1/2/2020	24664	INITIAL RELEASE	TCK	CJK	00
DATE	ECN	DESCRIPTION	Drawn - Dessiné / Visa	Checked -Vérifié / Visa	REV

REVISION HISTORY

PROPRIETARY NOTICE

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GENERAL TOLERANCES	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	⌭
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

PRIMEROYAL HPD K & N

LEAK DETECTION SWITCH 106/166/266

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		2 / 4	DESSIN SANS ECHELLE	**777000025**	**00**

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3051251000F-X0				
PrimeRoyal K Liquid End 106 Diaphragm				
Bubble #	Part #	Description	Drawing #	Qty
004	0040212016N	FLANGE	00402120YY	1
004A	56551	LEAK DETECTION CONN 1/4 NPT	56551	1
004B	00405120025N	RETAINING LUG PK TYPE C	0040512XYYY	1
021	0210431016N	CARTRIDGE	02104310YY	1
021A	0210470016N	DETECTION BODY	02104700YY	1
022	02200210025N	BLEEDER SCR DIAPH HEAD 316S	02200210YY	1
024	0240177016N	SEAT D3.17	02401770YY	2
047	57051	1/2 NPT TO 1/4 NPT REDUCER		1
092	0920068026N	RETAINING RING	09200680YY	2
407	4070014036N	BALL D 3.175		2
432	4320086033N	MALE UNION 1/8"X6		1
432C	4320445013N	DOUBLE UNION D6	4320445XXY	1
434	4340009065N	SPRING LOCKWASHER D.6		2
435	4350035395N	HEX HD SCREW M6X30		2
435A	4350003235N	HEX CAP SCREW M5X10		2
438	4380006032N	O-RING 4.2 X 1.9 (R3)		1
438I	4380006072N	O-RING 7.2 X 1.9		1
584	5843700060N	INSTRUMENT TUBING OD 6MM		50

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ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	⌭
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

PRIMEROYAL HPD K & N

LEAK DETECTION SWITCH 106/166/266

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		3 / 4	DESSIN SANS ECHELLE	777000025	00

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3051230040F-X0				
PrimeRoyal N Liquid End 106/166/266 Diaphragm LEAK DETECTION SWITCH				
Bubble #	Part #	Description	Drawing #	Qty
004	0040212016N	FLANGE	00402120YY	1
004A	56551	LEAK DETECTION CONN 1/4 NPT	56551	1
004B	00405090001N	PATTE DE MAINTIEN DETECTION	00405090YYY	1
021	0210431016N	CARTRIDGE	02104310YY	1
021A	0210470016N	DETECTION BODY	02104700YY	1
022	02200210025N	BLEEDER SCR DIAPH HEAD 316S	02200210YY	1
024	0240177016N	SEAT D3.17	02401770YY	2
047	57051	1/2 NPT TO 1/4 NPT REDUCER		1
092	0920068026N	RETAINING RING	09200680YY	2
407	4070014036N	BALL D 3.175		2
432	4320086033N	MALE UNION 1/8"X6		1
432C	4320445013N	DOUBLE UNION D6	4320445XXY	1
434	4340009065N	SPRING LOCKWASHER D.6		2
435	4350035395N	HEX HD SCREW M6X30		2
435A	4350003235N	HEX CAP SCREW M5X10		2
438	4380006032N	O-RING 4.2 X 1.9 (R3)		1
438I	4380006072N	O-RING 7.2 X 1.9		1
584	5843700060N	INSTRUMENT TUBING OD 6MM		35

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TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

PRIMEROYAL HPD K & N

LEAK DETECTION SWITCH 106/166/266

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		4 / 4	DESSIN SANS ECHELLE	777000025	00

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