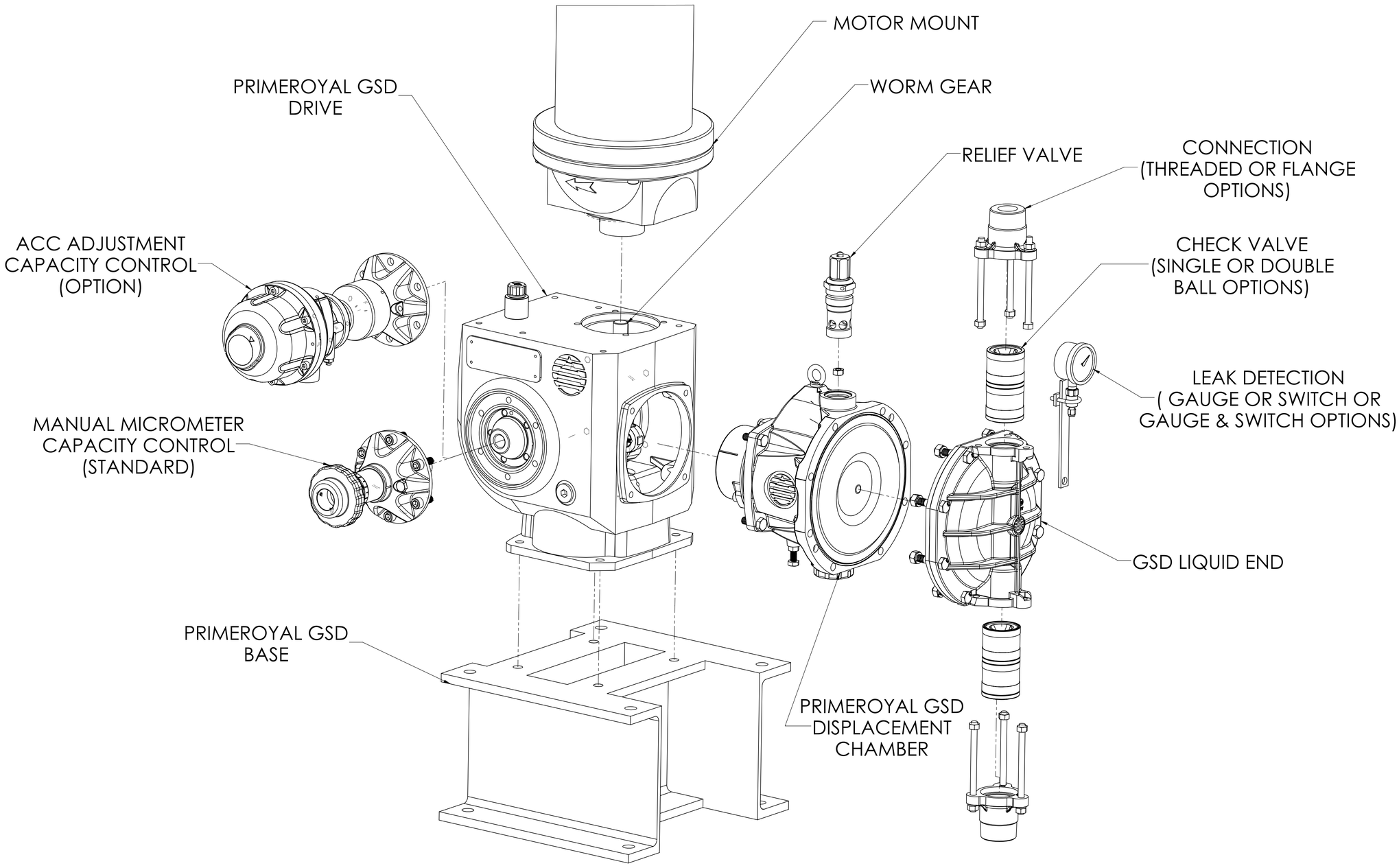


NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL IS NOT SPECIFIC TO JOB.

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GENERAL TOLERANCE	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	∠
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

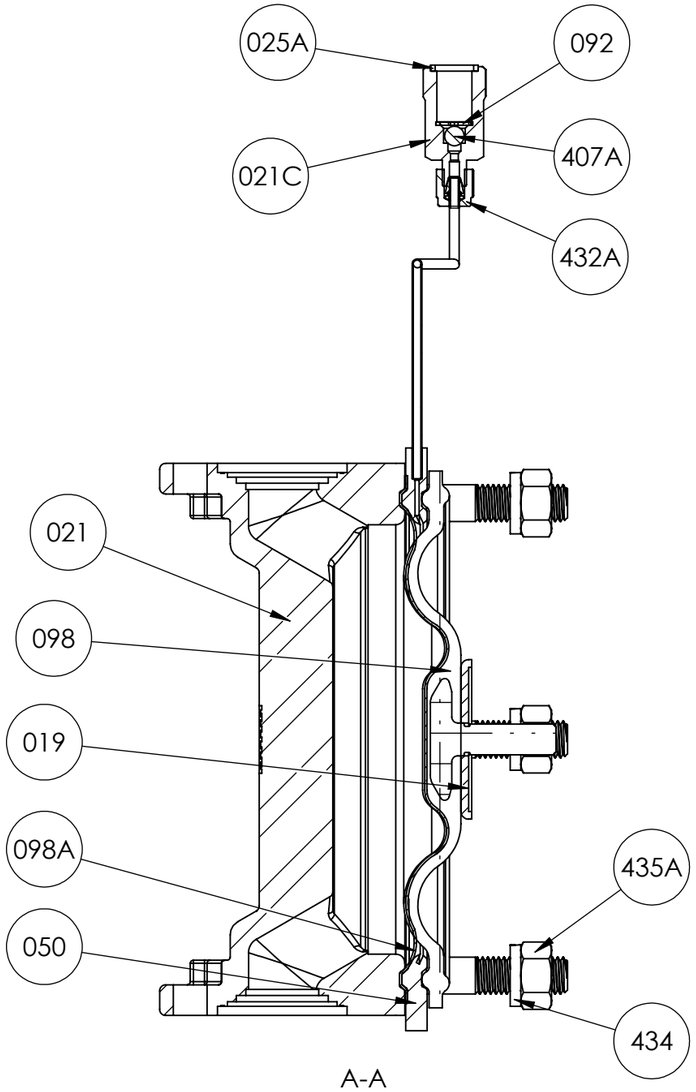
DESCRIPTION

PRIMEROYAL GSD GENERAL ASSEMBLY REFERENCE

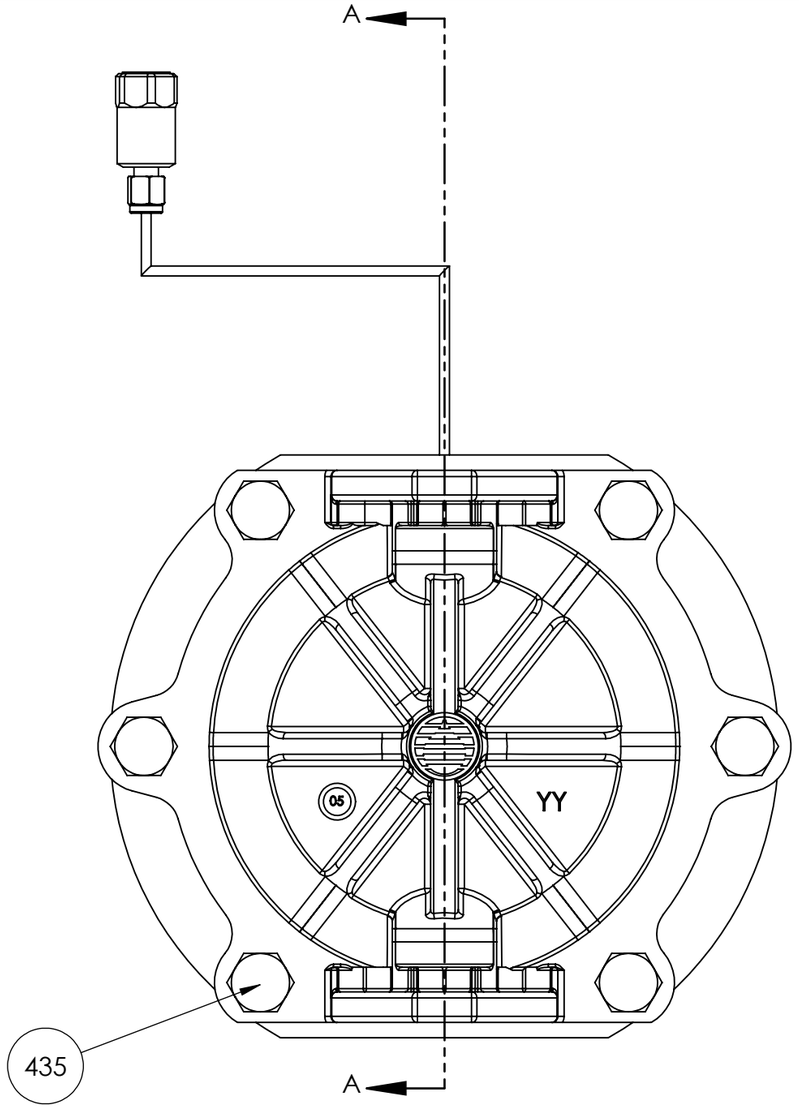
MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A1		1 / 4	DESSIN SANS ECHELLE	777000002	

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GENERAL TOLERANCES	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	↗
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

PRIMEROYAL GSD LIQUID END WITH LEAK DETECTION ASSEMBLY

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FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	SCALE	DRAWING NUMBER - PLAN N°	REV
A3		2 / 4	1:2	777000002	00

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REVISION HISTORY

DATE	ECN	DESCRIPTION	Drawn - Dessiné / Visa	Checked -Vérifié / Visa	REV
12/18/19	24614	INITIAL	TCK	CJK	00

3051253323F-X0				
PrimeRoyal Liquid End 145 Diaphragm 15.9 CV Ball with Leak Detection 316 SS				
Bubble #	Part #	Description	Drawing #	Qty
019	0190268006N	WASHER	0190268006	1
021	02108830025N	LIQUID END 145	02108830YYY	1
021C	57126	DETECTION BODY 1/4 NPT GSD	57126	1
025A	02502040051N	SEAL	02502040YYY	1
050	0500389000N	INTERMEDIATE SPACER ASS'Y	09802930YY	1
092	09200710230N	CIRCLIPS BALL STOP 6.35-9.52	09200710YYY	1
098	0980241399N	DIAPHRAGM D145 PTFE/NITR	0980241X99	1
098A	0980275075N	FRONT DIAPHRAGM	09802750YY	1
407A	4070014072N	BALL D 6,35 G60 ISO 3290		1
432A	4320591000N	ECROU 2NU2 ET BAGUE 2FF2+2BF2		1
434	4340009095N	SPRING LOCKWASHER D.12		6
435	4350035955N	HEX HD SCREW M12X70 THREAD 30		6
435A	4350000083N	HEX NUT M12		6

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ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	=	↗
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

PRIMEROYAL
GSD LIQUID END WITH LEAK DETECTION
BILL OF MATERIAL

MILTON ROY®
an Accudyne Industries brand

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		3 / 4	DESSIN SANS ECHELLE	777000002	00

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3051253321F-X0				
PrimeRoyal Liquid End 145 Diaphragm 25 CV Ball with Leak Detection 316 SS				
Bubble #	Part #	Description	Drawing #	Qty
019	0190268006N	WASHER	0190268006	1
021	0210594016N	LIQUID END 145	02105940YY	1
021C	57126	DETECTION BODY 1/4 NPT GSD	57126	1
025A	02502040051N	SEAL	02502040YYY	1
050	0500389000N	INTERMEDIATE SPACER ASS'Y	09802930YY	1
092	09200710230N	CIRCLIPS BALL STOP 6.35-9.52	09200710YYY	1
098	0980241399N	DIAPHRAGM D145 PTFE/NITR	0980241X99	1
098A	0980275075N	FRONT DIAPHRAGM	09802750YY	1
407A	4070014072N	BALL D 6,35 G60 ISO 3290		1
432A	4320591000N	ECROU 2NU2 ET BAGUE 2FF2+2BF2		1
434	4340009095N	SPRING LOCKWASHER D.12		6
435	4350035955N	HEX HD SCREW M12X70 THREAD 30		6
435A	4350000083N	HEX NUT M12		6

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DESCRIPTION

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GSD LIQUID END WITH LEAK DETECTION
BILL OF MATERIAL

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A3		4 / 4	DESSIN SANS ECHELLE	777000002	00

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