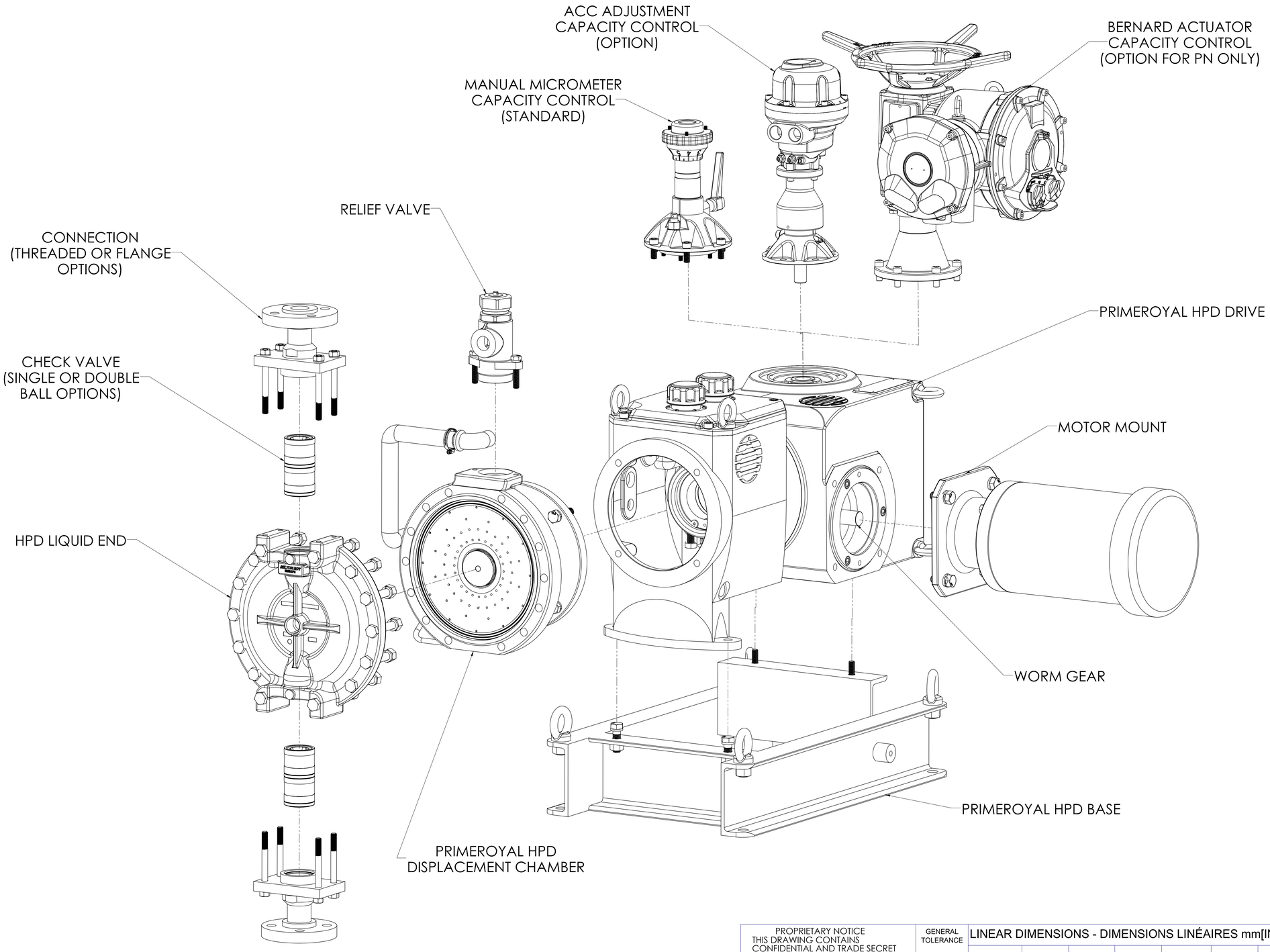


NOTES:
1. DRAWING FOR REFERENCE ONLY. MODEL NOT SPECIFIC TO JOB.

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GENERAL TOLERANCE	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	=	⟋
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

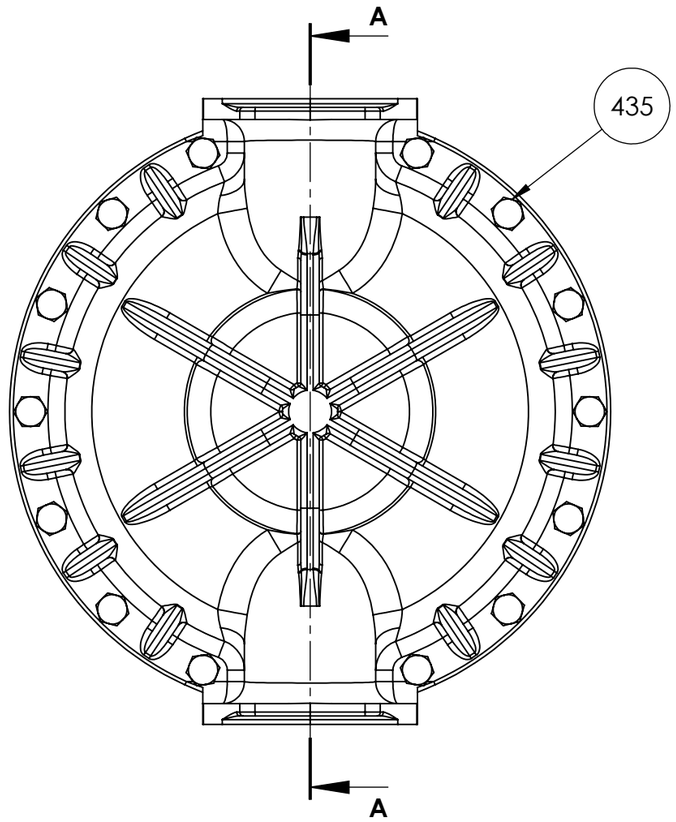
DESCRIPTION

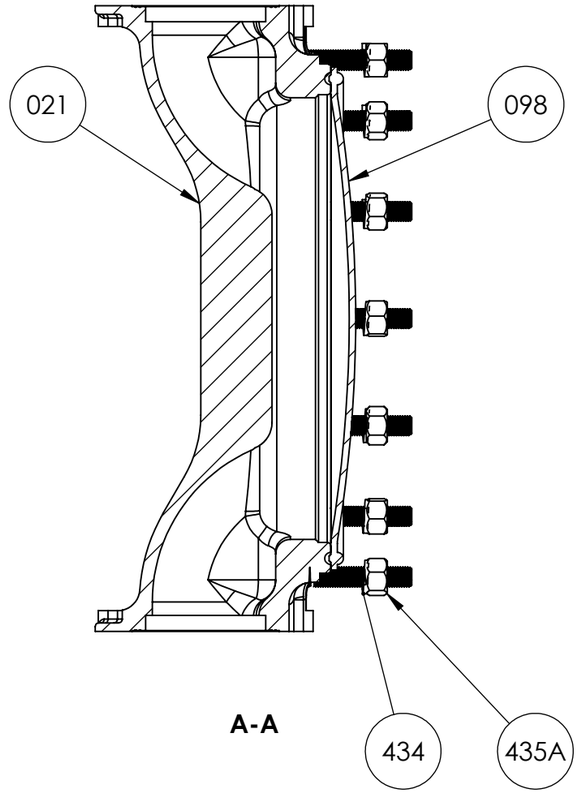
PRIMEROYAL HPD GENERAL ASSEMBLY REFERENCE

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A0		1 / 3	DESSIN SANS ECHELLE	777000007	00

WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS





DATE	ECN	DESCRIPTION	Drawn - Dessiné / Visa	Checked -Vérifié / Visa	REV
12/10/19	24614	INITIAL RELEASE	TCK	CJK	00

REVISION HISTORY

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GENERAL TOLERANCES	LINEAR DIMENSIONS - DIMENSIONS LINÉAIRES mm[INCHES]							Ra FINISH	GEOMETRIC TOLERANCES TOLÉRANCES GÉOMÉTRIQUES		
ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	∠
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

DESCRIPTION

HPD LIQUID END NON LEAK DETECTION

METALLIC 366 70 MM CV BALL

MILTON ROY®

FORMAT TAILLE	FIRST ANGLE PROJECTION	SHEET - FEUILLE	DO NOT SCALE DRAWING	DRAWING NUMBER - PLAN N°	REV
A3		2 / 3	DESSIN SANS ECHELLE	777000007	00

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3050434402F-X0				
PrimeRoyal Liquid End 366 Diaphragm 70 CV Ball 316 SS				
Bubble #	Part #	Description (Add Material for Metallic Parts)	Drawing #	Qty
021	0210351016N	DIAPHRAGM HEAD 366 316L	02103510YY	1
098	0980140099N	DIAPHRAGM	0980140X99	1
434	4340009115N	SPRING LOCKWASHER D.16		14
435A	4350000103N	HEX NUT M16		14
435	4350036426N	ECO HX HD SCRW M16X110 THRD 38		14

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ISO 2768	.5 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	<3.2	⊥	⫽	∠
TOLERANCES mm[INCHES]	±0.1[.004]	±0.2[.008]	±0.3[.012]	±0.5[.020]	±0.8[.031]	±1.2[.047]	±2[.079]	125 √RMS	0.4 [0.016]	0.6 [0.024]	0.2 [0.079]

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