

## SAFETY AND PROPER USAGE

To ensure safe and enduring performance of this product, you must comply strictly with the instructions enclosed herein. Non-compliance with instructions or improper handling of the product will void your warranty! Usage of this product in conditions not specified in this manual or in contrary to the instructions hereby provided is considered IMPROPER. The manufacturer will not be held liable for any damages resulting from improper use of the product.

## SAFETY & WARNING INSTRUCTIONS

- Observe valid and generally accepted safety rules when planning, installing and using this product.
- Take proper measures to prevent unintentional operation of the product or damage to it.
- Do not attempt to disassemble this product or lines in the system while they are under pressure.
- Always depressurize the compressed air system before working on the system.

It is important that personnel use safe working practices and observe all regulations and legal requirements for safety when operating this product. When handling, operating or carrying out maintenance on this product, personnel must employ safe engineering practices and observe all local health & safety requirements & regulations. International users refer to regulations that prevail within the country of installation. Most accidents, which occur during the operation and maintenance of machinery, are the result of failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing a situation that is potentially dangerous. Improper operation or maintenance of this product could be dangerous and result in an accident causing injury or death. The manufacturer cannot anticipate every possible circumstance, which may represent a potential hazard. The WARNINGS in this manual cover the most common potential hazards and are therefore not all-inclusive. If the user employs an operating procedure, an item of equipment or a method of working which is not specifically recommended by the manufacturer he must ensure that the product will not be damaged or made unsafe and that there is no risk to persons or property.

## NEVER CHANGE ORIGINAL COMPONENTS WITH ALTERNATIVES

**⚠ WARNING** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and/or birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

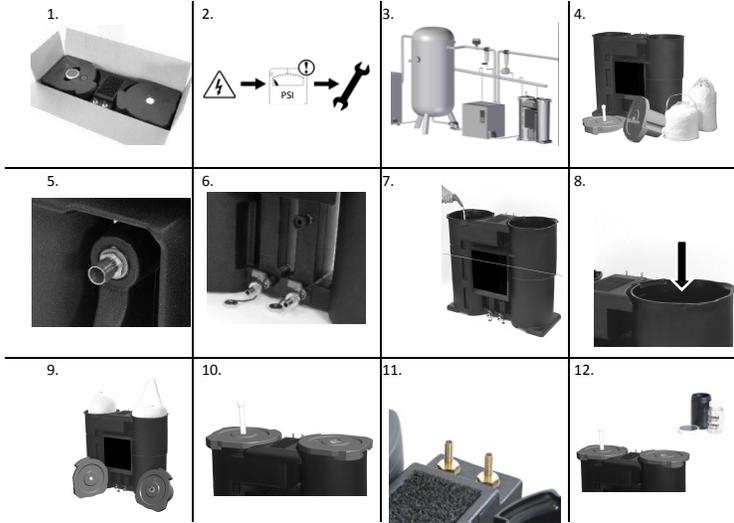


# SEP premium 2500

## INSTALLATION INSTRUCTIONS

Before installing this product, make sure it complies with your request and that it suits your application!

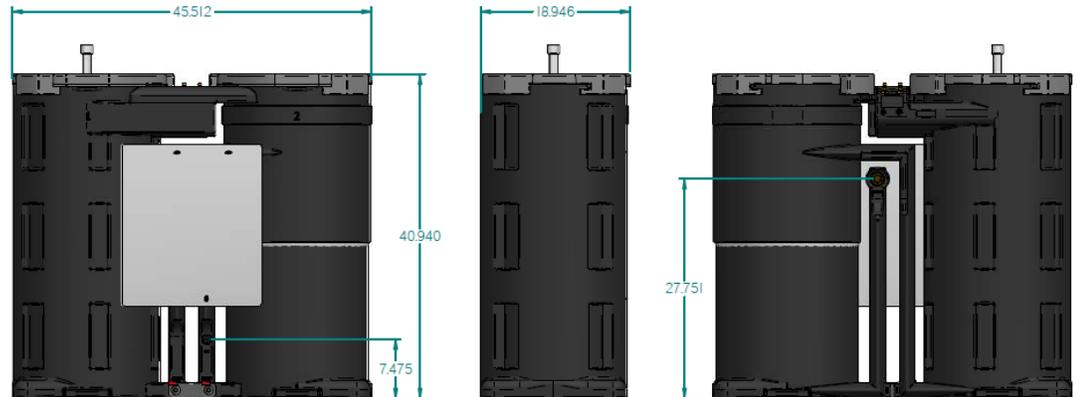
1. Unpack the unit and visually inspect for any transport damage incurred after leaving our factory.
2. Depressurize the system before installation or maintenance is carried out!
3. Locate a suitable point in your compressor room to place your separator. This point must be near a suitable sewage point. The unit is designed to easily fit against a wall.
4. Remove both lids and take the two white elements out of the housing.
  - \* You can use the clothing kit to protect your own clothing.
5. Connect the outlet of the separator to a suitable sewage point. Make sure the condensate always flows down!
  - \* Do not reduce the 1" outlet size. Use the supplied 1" adapter and corresponding tube size!
6. Before filling the unit with water make sure that the test drain and service drains are closed.
7. Fill the unit with water from tower 1 until both towers are filled and water flows out of the outlet point.
  - \* During initial filling, dust may rise from the carbon elements; this is only displaced air and is entirely harmless. We recommend the active carbon elements to be pre-soaked for 24 hrs. Any carbon dust in the outlet water is harmless.
8. Ensure the black elements rest on the bottom of the tower by pushing (and holding) it down.
  - \* Push the element down until all the trapped air has escaped out of the elements.
9. When both towers are filled with water and the black elements rest on the bottom of tower 2 you can replace both white elements. White indicator element in tower 1 and white static element in tower 2.
10. Replace both lids. The white static element will be pushed in place by lid 2.
  - \* Make sure both lids are placed and secured properly.
11. Connect the condensate collection pipe to the inlet of the separator.
12. Your Oil/Water Separator is ready for operation!
  - \* We recommend that initially a daily check is made on the quality of the output from your condensate cleaner. After a day or so, the output should be clear when viewed using the test bottle.



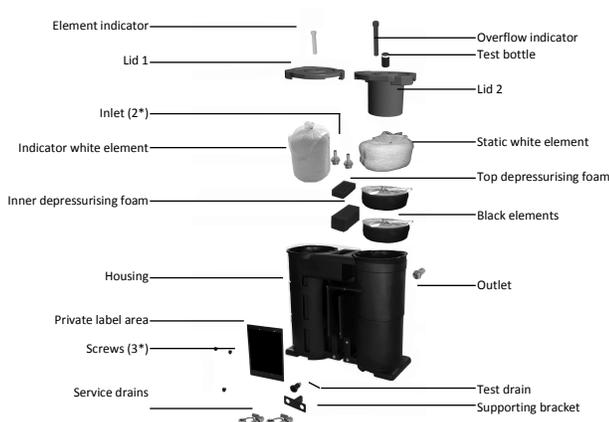
## TECHNICAL SPECIFICATIONS

Max. compressor capacity	2500 CFM
Max. oil adsorption elements	13 gallon
Inlet connection	2" 1/2" BSP
Outlet connection	1" 1" BSP
Test drain	Yes
Service drain	Yes
Overflow indicator	Yes
Element life indicator	Yes
Housing material	PE
Total recyclable	Yes
Mineral lubricants	Yes
Synthetic lubricants	Yes
Stabile condensate emulsions	Yes (consult factory)
Poly-glycol	Yes (consult factory)

## DIMENSIONS (inches)



## EXPLODED VIEW

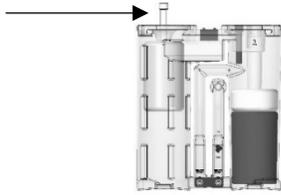


## REPLACEMENT PARTS

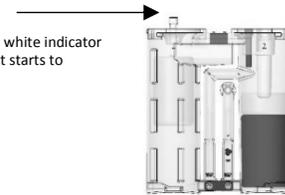
Description	Part No.
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## DEVICE OPERATION

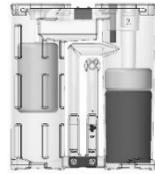
1. After installing the condensate cleaner, the white element indicator is up indicating the elements are clean and ready to perform.



2. The white indication element and white indicator will go down, as soon as the element starts to saturate.



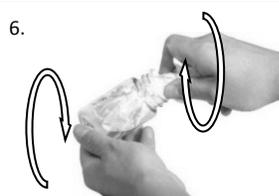
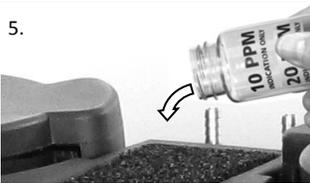
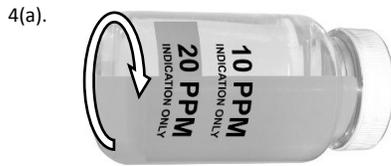
3. When the white indicator is all the way down, all elements should be replaced immediately.



4. The red overflow indicator will be up to indicate the elements are completely saturated and an overflow can occur due to blockage of the elements caused by saturation, or that the outlet is blocked.



## TEST BOTTLE INSTRUCTIONS



## TEST BOTTLE INSTRUCTIONS

1. Take the Sample Bottle out of its container and screw off the lid.
2. Hold the Sample Bottle under the test valve and open the test valve.
3. Fill the Sample Bottle to just above the top sticker, and close the test valve. Screw the lid back on the Sample Bottle.
4. By comparing the cloudiness of the condensate with the shaded area of the labels on the Sample Bottle, you can visually determine the potential oil content in the condensate.

### How to perform the check:

(a) Turn your Sample Bottle 90° and rotate the bottle until you have a part of the labels above and a part of the labels in the condensate level. This way you can compare the shaded area of the labels and the clarity of the condensate simultaneously.

(b) If the cloudiness of the condensate is more than the background shaded area of the 20PPM label, and you can no longer see a difference between the shaded area of the label background and the cloudiness of the condensate, your elements may be saturated and may need replacing.

**Note: This test is a visual "indication only" test. To determine the exact oil content in your condensate sample, a laboratory test is required. This service is available through the manufacturer also.**

5. Screw off the lid and pour the condensate back into tower 1 of the oil/water separator.
6. Clean and dry the sample bottle with a cloth and screw the lid back on the Sample Bottle.
7. Place the sample bottle back into its container and back in the lid of the oil/water separator.  
You can use the same Sample Bottle for future checks.