



# DOSATRON®

An Ingersoll Rand Business

## IPK100-25GPM Setup Guide

### Industrial Plumbing Kit for Dosatron D6



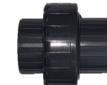
#### Required Tools:

- 5/32" Allen Wrench (for Pressure Regulator Gauge)
- Tongue and Groove (Channellock®) Pliers

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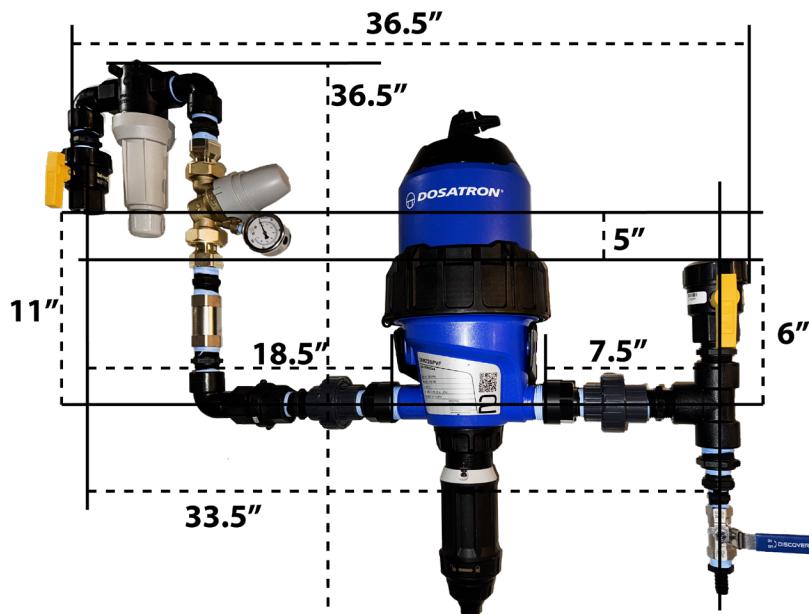
Dosatron International, LLC. • 2090 Sunnydale Blvd. • Clearwater, FL 33765 • 1-727-443-5404  
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# IPK100-25GPM Kit Contents

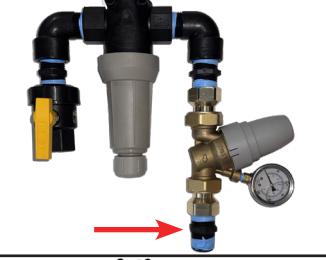
	2x	1" Union Ball Valve (Threaded)
	3x	1" M x F Threaded 90° Elbow
	1x	1" Threaded Tee
	7x	1" Close Threaded Nipple
	2x	1" Sch. 80 Threaded Union
	2x	1¼" F x 1" M Threaded Adaptor (for Dosatron D6)
	1x	1" 200 Mesh T-Filter
	1x	1" Pressure Regulator w/ Gauge
	1x	1" 25 GPM Flow Restrictor
	1x	1" Check Valve
	1x	1" x ¾" Reducer Bushing
	1x	¾" x ½" Reducer Bushing
	1x	½" Close Threaded Nipple
	1x	½" Stainless Steel Threaded Ball Valve
	1x	½" MPT Barb Adaptor

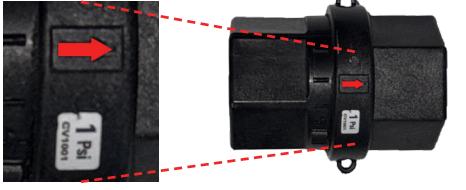
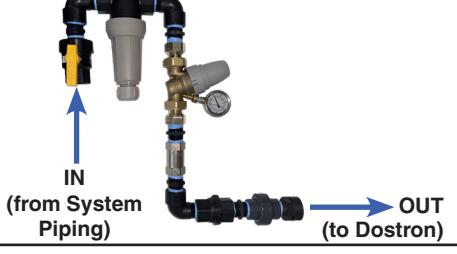
# Installation Preparation

Step	Description	Image
0.1	<p><b>Apply teflon tape to ALL Male Pipe Thread (MPT) fittings with 3-5 wraps of the Blue Monster teflon tape provided.</b></p> <p><b>Perform this step on all male pipe threaded fittings included in the kit.</b></p>	
	<p><b><i>TIP:</i> Hold the fitting in your left hand and roll the tape away from you around the threads from the side facing you (clockwise).</b></p> <p><b><i>Start on the top, complete your wrap count on the top (complete wrap), then hold the top position with your finger to secure the wrap and tear the tape to separate it from the roll.</i></b></p>	
0.2	<p><b>Prepare the Dosatron unit by applying 3-5 wraps of teflon tape to the inlet and outlet threaded connections.</b></p>	

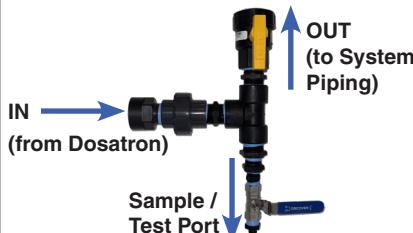


<b>Step</b>	<b>Description</b>	<b>Image</b>
1	<p>Connect a 1" close threaded nipple to the union-end of a union ball valve.</p> <p><b>Tighten to hand-tight.</b></p>	
2	<p>Connect the female end of a 1" M x F 90° ell to the other end of the 1" close threaded nipple.</p> <p><b>Tighten to hand-tight.</b></p>	
3	<p>Connect the male end of the 1" M x F 90° ell to the INLET of the 1" T-filter.</p> <p><b>Tighten to hand-tight.</b></p>	
3.a	<p><b>NOTE - Flow direction through the T-filter is noted on the black plastic body of the filter.</b></p>	
4	<p>Connect the male end of another 1" M x F 90° ell to the OUTLET of the 1" T-filter.</p> <p><b>Tighten to hand-tight.</b></p>	
5	<p>Connect a 1" close threaded nipple to the female end of the 1" M x F 90° ell.</p> <p><b>Tighten to hand-tight.</b></p>	
6	<p>Connect the inlet union of the pressure regulator to the male end of the 1" close threaded nipple.</p> <p><b>Tighten to hand-tight.</b></p>	

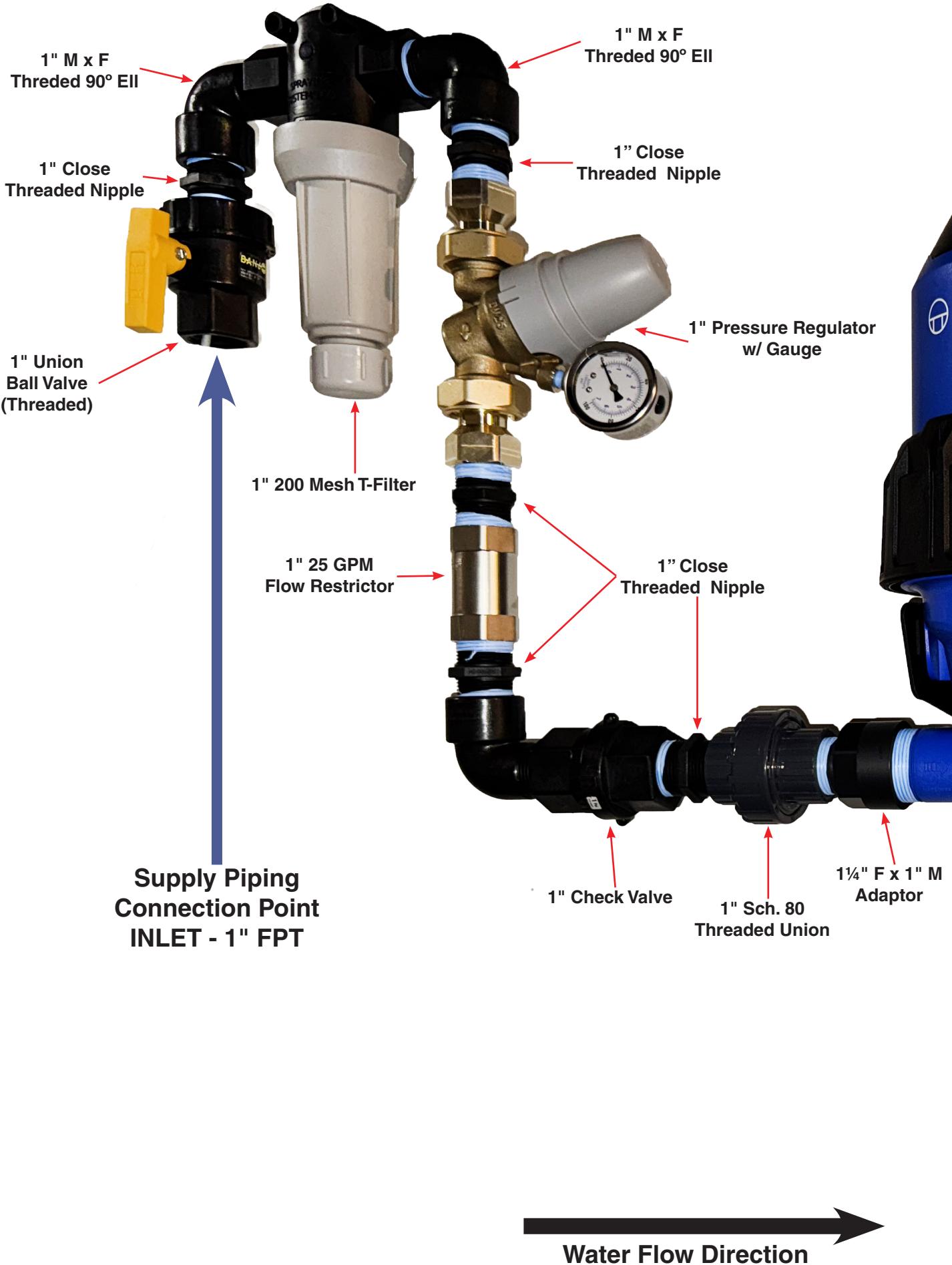
Step	Description	Image
7	<p>Connect the inlet of the pressure regulator to the union.</p> <p><b>Tighten to hand-tight.</b></p>	
8	<p>Connect a 1" close threaded nipple to the outlet union of the pressure regulator.</p> <p><b>Tighten to hand-tight.</b></p>	
9	<p>Connect the INLET of the 25GPM flow regulator to the male end of the 1" close threaded nipple.</p> <p><b>Tighten to hand-tight.</b></p>	
9.a	<p><b>NOTE - Flow direction through the flow regulator is noted (engraved) on the stainless steel body of the flow regulator.</b></p>	
10	<p>Connect a 1" close threaded nipple to the OUTLET of the flow regulator.</p> <p><b>Tighten to hand-tight.</b></p>	
11	<p>Connect the female end of the remaining 1" MxF 90° ell to the other end of the 1" close threaded nipple.</p> <p><b>Tighten to hand-tight.</b></p>	
12	<p>Connect the INLET end of the check valve to the male end of the 1" M x F 90° ell.</p> <p><b>Tighten to hand-tight.</b></p>	

Step	Description	Image
12.a	<p><b>NOTE - Flow direction through the check valve is noted (engraved) on the black plastic body of the check valve.</b></p>	
13	<p>Connect a 1" close threaded nipple to the <b>OUTLET</b> of the check valve</p> <p><b>Tighten to hand-tight.</b></p>	
14	<p>Connect the threaded union to the male end of the 1" close threaded nipple.</p> <p><b>Tighten to hand-tight.</b></p>	
15	<p>Connect a 1¼" F x 1" M threaded adaptor to the female end of the threaded union.</p> <p><b>Tighten to hand-tight.</b></p>	
16	<p>This completes the assembly of the <b>INLET</b> side of the plumbing kit.</p> <p><b>Tighten all fittings 1-2 complete rotation(s), aligning fittings to their final orientation.</b></p>	
17	<p>Connect the ½" MPT Barb Adaptor to the ½" stainless steel threaded ball valve.</p> <p>Note valve handle orientation to ensure free movement.</p> <p><b>Tighten to hand-tight.</b></p>	
18	<p>Connect the ½" close threaded nipple to the opposite end of the ½" stainless steel threaded ball valve.</p> <p><b>Tighten to hand-tight.</b></p>	

Step	Description	Image
19	<p>Connect the <math>\frac{1}{2}</math>" F x <math>\frac{3}{4}</math>" M reducer bushing to the <math>\frac{1}{2}</math>" close threaded nipple.</p> <p>Tighten to hand-tight.</p>	\frac{3}{4}" M reducer bushing attached to its top branch. A red arrow points to the bushing." data-bbox="675 84 795 205"/>
20	<p>Connect the <math>\frac{3}{4}</math>" F x 1" M reducer bushing to the <math>\frac{1}{2}</math>" F x <math>\frac{3}{4}</math>" M reducer bushing.</p> <p>Tighten to hand-tight.</p>	\frac{3}{4}" M bushing on the top branch and a $\frac{3}{4}$ " F x 1" M bushing on the middle branch. A red arrow points to the middle bushing." data-bbox="745 211 905 330"/>
21	<p>Connect the 1" M end of the assembly to the 1" threaded tee as shown in the image.</p> <p>Tighten to hand-tight.</p>	
22	<p>Connect a 1" close threaded nipple to the end of the tee opposite the reducer bushing. (top)</p> <p>Tighten to hand-tight.</p>	
23	<p>Connect the remaining union ball valve to the 1" close threaded nipple.</p> <p>Note - the union end of the ball valve should be connected to your system/plant piping.</p> <p>Tighten to hand-tight.</p>	
24	<p>Connect a 1" close threaded nipple to the remaining branch of the tee (left)</p> <p>Tighten to hand-tight.</p>	
25	<p>Connect the threaded union to the male end of the 1" close threaded nipple.</p> <p>Tighten to hand-tight.</p>	

Step	Description	Image
26	<p>Connect a 1¼" F x 1" M threaded adaptor to the female end of the threaded union.</p> <p>Tighten to hand-tight.</p>	
27	<p>This completes the assembly of the OUTLET side of the plumbing kit.</p> <p>Tighten all fittings 1-2 complete rotation(s), aligning fittings to their final orientation.</p>	
28	<p>Disconnect the union and 1¼" F x 1" M threaded adaptor from the inlet side of the plumbing kit (at the union nut).</p>	
29	<p>Note the arrows on the Dosatron injector body inlet - these arrows indicate flow direction to ensure proper operation.</p>	
30	<p>Connect the 1¼" F x 1" M threaded adaptor end to the INLET of your Dosatron injector.</p> <p>Tighten hand-tight + 1-2 complete rotations.</p>	
31	<p>Disconnect the union and 1¼" F x 1" M threaded adaptor from the outlet side of the plumbing kit (at the union nut).</p>	
32	<p>Connect the 1¼" F x 1" M threaded adaptor end to the OUTLET of your Dosatron injector.</p> <p>Tighten hand-tight + 1-2 complete rotations.</p>	

Step	Description	Image
33	<p>Mount your Dosatron injector bracket on the wall or other surface in proximity to your system/plant piping.</p> <p>Mount the Dosatron injector on the bracket with the proper flow orientation for your system piping.</p>	
34	<p>Connect the inlet and outlet plumbing kits to the unions and adaptors connected to the Dosatron injector in steps 30 &amp; 32.</p>	
35	<p>Connect the inlet and outlet to your system/plant piping using 1" Male NPT connections (not provided).</p> <p>Inlet &amp; outlet connections are unionized to provide easy connection &amp; disconnection from the system piping.</p>	
36	<p>The system can now be pressurized and checked for leaks.</p> <p>Tighten any connections that may leak, take care to not over-tighten any fittings.</p>	
37	<p>Connect the suction tubing to the suction port on the bottom of the Dosatron Injector and suction strainer to the end of the tubing.</p> <p>Place suction strainer into concentrated solution container.</p>	
38	<p>Set the injection rate on your Dosatron using the adjustment sleeve on the injection stem.</p> <p>Your Dosatron is now ready to use.</p>	

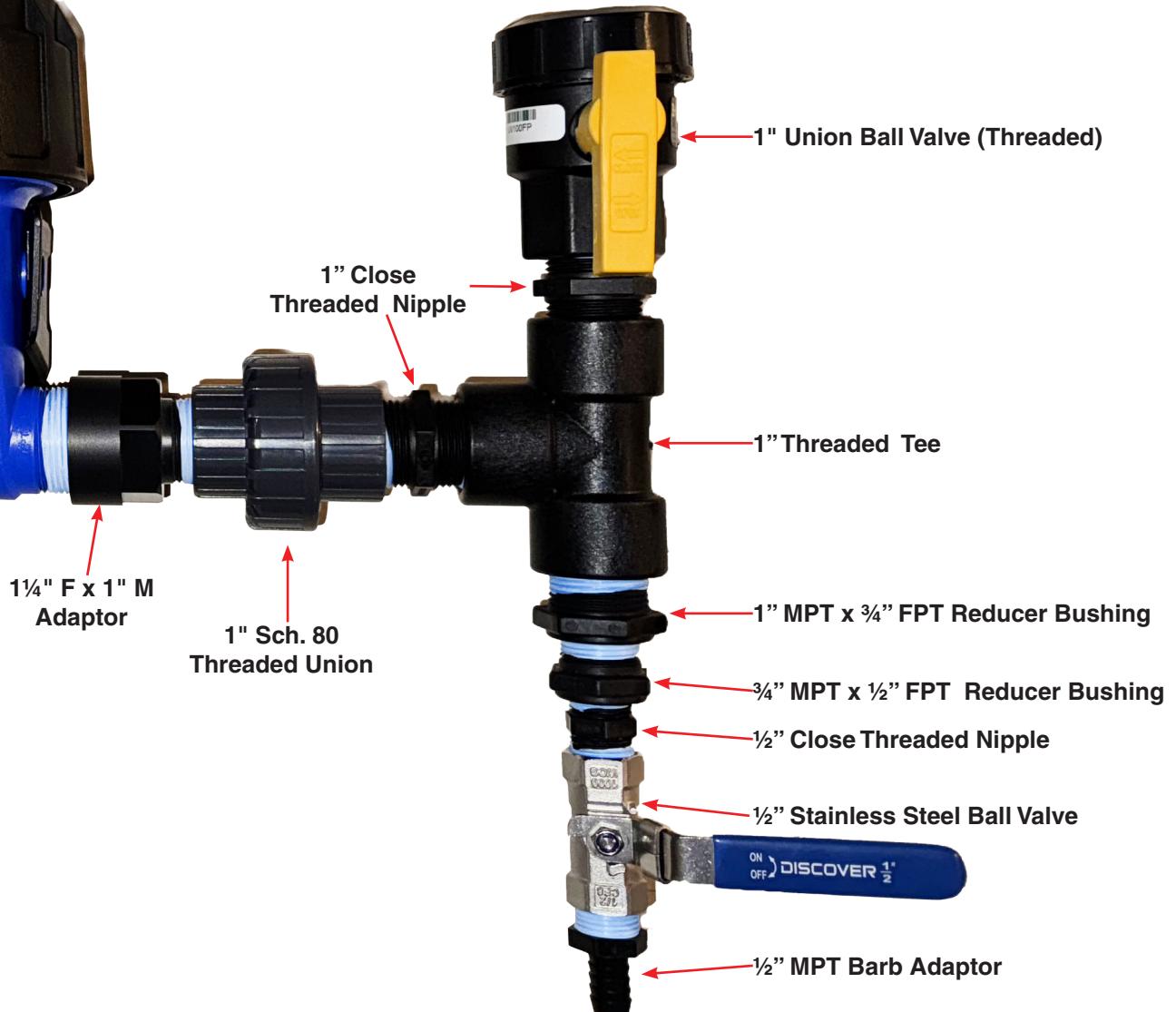




Dosatron Injector  
(Not Included)



Supply Piping  
Connection Point  
OUTLET - 1" FPT



Water Flow Direction

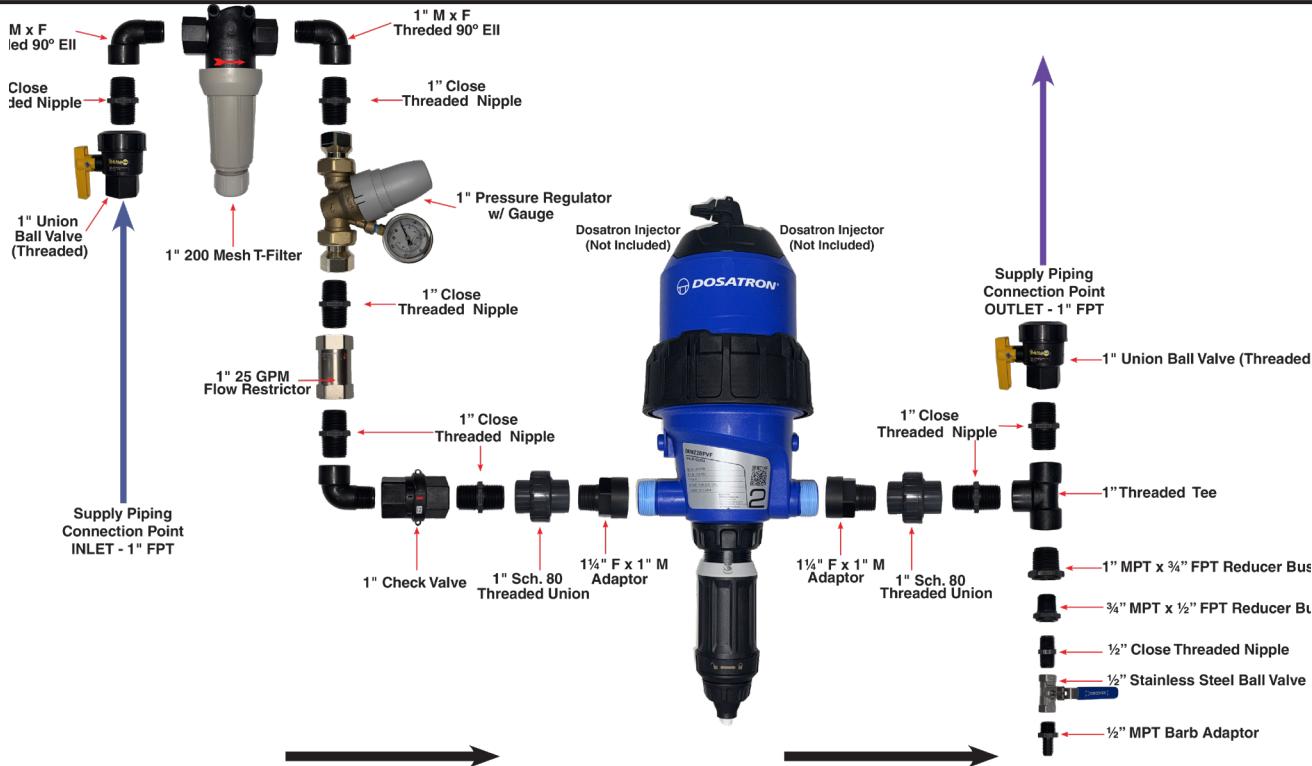


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# IPK100-25GPM

## Quick Start Overview



<b>2x</b>	<b>1" Union Ball Valve (Threaded)</b>	<b>1x</b>	<b>1" 25 GPM Flow Restrictor</b>
<b>3x</b>	<b>1" MxF Threaded 90° Ell</b>	<b>1x</b>	<b>1" Check Valve</b>
<b>1x</b>	<b>1" Threaded Tee</b>	<b>1x</b>	<b>1" x 3/4" Reducer Bushing</b>
<b>7x</b>	<b>1" Close Threaded Nipple</b>	<b>1x</b>	<b>3/4" x 1/2" Reducer Bushing</b>
<b>2x</b>	<b>1" Sch. 80 Threaded Union</b>	<b>1x</b>	<b>1/2" Close Threaded Nipple</b>
<b>2x</b>	<b>1 1/4" F x 1" M Threaded Adaptor (for Dosatron D6)</b>	<b>1x</b>	<b>1/2" Stainless Steel Threaded Ball Valve</b>
<b>1x</b>	<b>1" 200 Mesh T-Filter</b>	<b>1x</b>	<b>1/2" MPT Barb Adaptor</b>
<b>1x</b>	<b>1" Pressure Regulator w/ Gauge</b>	<b>2x</b>	<b>1/2" Teflon Tape Roll</b>

IPK100-25-QS-121525WB-1

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