

A woman with long, wavy brown hair, wearing a light-colored, short-sleeved, button-down dress with thin vertical stripes and a matching tie belt, is leaning over a dining table. She is carefully placing a white, folded napkin onto a dark plate. The table is set with a dark plate, a glass of red wine, and another glass. In the background, a large window with a white frame looks out onto a lush green landscape. The lighting is warm and natural, suggesting daytime.

# COLUMBIA V250 SERIES

BY MILGARD WINDOWS AND DOORS

- CLEAN LINES
- SLIM FRAMES
- DURABLE VINYL

  
WINDOW NATION

**MILGARD**<sup>®</sup>

VINYL REPLACEMENT WINDOWS

# WHY WINDOW NATION?

OVER 2,000,000 WINDOWS INSTALLED IN MORE THAN 200,000 HOMES

## ATTENTION TO DETAIL



- Detailed quality audits every hour on every manufacturing line
- 20-point installation review
- 96% customer satisfaction on clean up and safety
- Custom windows measured to the tightest tolerance in the industry
- Over 2 million windows installed with 96% requiring no follow up service

## QUALITY



- Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking
- OSI Quad Foam
- OSI Quad Max exterior sealant
- Ultra-premium, high-performance exterior trim coil
- Concrobium mold spray treatment

## EXPERIENCE



- Installation crew leaders average more than 20,000 windows and over a decade experience
- Service technicians average 15 years of experience
- Over 2 million windows installed in over 200,000 homes
- 3rd largest window dealer in the country, ranked by Window and Door Market Magazine

## PRODUCT SELECTION



- Over 1,500 custom window and door style combinations
- Name brand windows available
- Energy Star®-qualified products
- Windows engineered for the specific climate you live in

## TRUST



- Angi™ Super Service award winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured

## THE WINDOW NATION COMMITMENT

Window Nation windows are manufactured by MILGARD Windows and Doors, one of the nation's largest suppliers of high-quality windows for remodeling and replacement projects. For residential applications, MILGARD provides a lifetime transferable warranty for the mainframe of windows in its replacement window series. MILGARD also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.

# AT WINDOW NATION, WE KNOW REPLACEMENT WINDOWS

We're third-generation window replacement experts who have been lucky to provide homeowners replacement windows and doors for over fifteen years. We opened our first showroom in Maryland in 2006, quickly growing to serve homeowners in cities across the country – and we're not stopping there. We're grateful for every homeowner who has trusted us to upgrade their most important asset: their home.

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We've learned a lot about home improvement over the years, but the most important thing we learned isn't about window replacement. We learned the home improvement industry isn't about offering the best windows and doors; it's about the relationships we build with our customers. Your home is your most important asset, and we don't take the opportunity to work with you lightly. There's nothing more important to us than providing high-quality windows, and doors to help you turn your house into your dream home.

Our team at Window Nation will go the extra mile to ensure your project goes smoothly. We pride ourselves on our attention to detail, and you can feel comfortable knowing you're working with one of the most experienced, detail-oriented teams in the industry. Our team undergoes hours of ongoing training and education on the latest technology, products, and techniques to ensure our company exceeds your expectations.

Our goal at Window Nation is to help our customers find the perfect windows and doors for their home. We want our customers to feel good about their decision to work with our company, and our team will go above and beyond to ensure you have the best possible experience. Our exterior design consultants are specially trained in the best practices in window replacement, helping you find the perfect fit for your home and wallet. We offer a variety of window styles, custom-made to fit your home's unique needs. When you choose replacement windows from Window Nation, you'll enjoy a curb appeal boost while keeping your home comfortable no matter the season.

There are many home improvement companies eager for your business, and we're honored you're considering Window Nation for your project. We don't take your decision to work with our team lightly, and we look forward to helping you find the perfect windows and doors for your home.

# BRING YOUR HOME TO LIFE

Refresh and renew your home with our Columbia V250 Series. Durable and affordable, the V250 features a slim frame profile that invites natural light into every room, helping it feel brighter and more expansive. Plus, the standard dual-pane construction provides excellent energy efficiency and noise control, for a quiet, comfortable, and serene living space.

## SERIES OPTIONS

### WINDOWS



Single-Hung



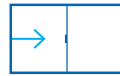
Casement



Awning



Picture



Horizontal Slider



STYLISH DESIGN

Contemporary look

The clean lines convey a contemporary look and can help enhance your home's modern architectural style.

VIEWING AREA

Slim Frames

The slim frame profile offers an increased viewing area and allows more natural daylight to flood the room.



## INSTALLATION CONFIGURATIONS

Buying windows doesn't have to be complicated. MILGARD makes it simple, from the planning stages through project completion. We'll help you understand which frame type suits your project and home style.

### Nail Fin



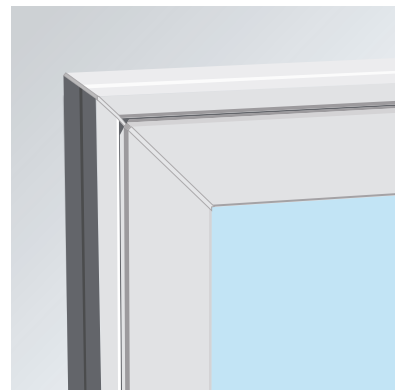
The nail fin is attached directly to the house's frame in new construction and replacement projects where studs are exposed.

### Z-Bar



This replacement window configuration comes with a flange on the exterior of the window to cover and seal the frame on home with stucco.

### Block



Commonly used for replacement projects, this window inserts into your existing frame, leaving interior and exterior trim undisturbed.



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## OUR APPROACH

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Our windows insulate as well as elevate, tirelessly working to seal out the elements and create homes that are protected, comfortable, and quiet. The path to perfect windows and doors has never been more clear.

## Window features

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### 1 VINYL FRAME

Crafted with a unique vinyl formula, enjoy low-maintenance, high-performance vinyl with long-lasting comfort.

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### 2 SAFETY AND SECURITY

Features the Positive Action™ locking system that exceeds forced entry codes, giving you peace of mind in your home.

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### 3 FRAME DEPTH

Custom made to your specifications with a 2 7/8" jamb depth, which is perfect for 2" blinds.

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### 4 ENERGY EFFICIENT

Tested and built for your climate, our windows and doors adhere to ENERGY STAR® v7 requirements for energy performance.

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### 5 INDUSTRY-LEADING WARRANTY

You're covered for up to 20 years with our Lifetime Limited Warranty.

# REFLECT ON ENDLESS POSSIBILITIES

Your home is a reflection of you. Make a statement with finishes and glass and grid options that harmonize with the look and style of your home.

## VINYL EXTRUSIONS

White or neutral-toned vinyl and capstock options.



White

Tan

Adobe  
Portland only;  
in lieu of Tan

Black  
Capstock

## PAINTED EXTERIOR

Water-based coatings provide long-term performance



Silver

Classic Brown

Espresso

Bronze

All painted finishes are available with white interior only.

## HARDWARE FINISHES



Positive Action Lock

- Single-Hung
- Horizontal Slider



Folding Nesting Operator

- Casement
- Awning

## HARDWARE FINISHES



White

Tan

Black

Adobe  
Portland only;  
in lieu of Tan

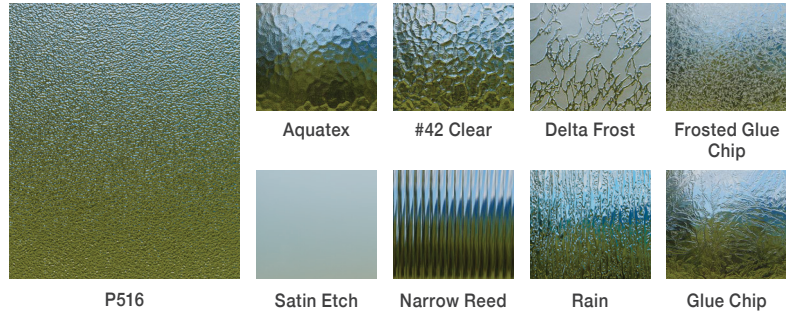
All available with white interior only.

On-screen and printed color representations may vary from actual finish colors.



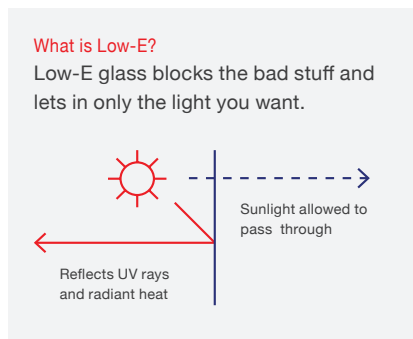
## GLASS

Select clear glass or choose from an assortment of obscure options for privacy in a bathroom or bedroom. We also have tinted glass for additional shading from direct sunlight.



## ENERGY EFFICIENCY

Our products can meet ENERGY STAR® standards in the climate zones we serve. Our warm-edge spacers help to lower conductivity, improve argon gas retention, and increase condensation resistance. Low-E coatings help reflect the sunlight away from your home maintaining interior temperatures.



## GRIDS

Grids between the glass allow for easy cleaning, while simulated divided lites (SDL) and check rails create a more historical look.



**Flat Grids**  
Between the Glass



**Sculptured Grids**  
Between the Glass



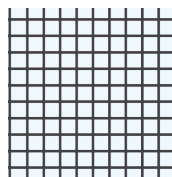
**Simulated Divided Lites**



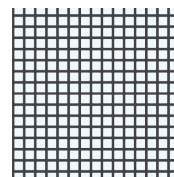
**Check Rail**

## SCREENS

Choose from standard screens or PureView® mesh for a clearer view outside. All vertical and horizontal sliding windows come with pull rail screens for easier removal and installation.



**Standard Mesh**  
Lets fresh air in and keeps most everything else out



**PureView® Mesh**  
Finer mesh allows for clearer views and better particle protection

Glass options may vary by location; please consult your MILGARD dealer for glass options available in your area or visit [milgard.com](http://milgard.com).

## WHY WE'RE THE RIGHT CHOICE.

MILGARD® offers beautiful, worry-free windows and patio doors to frame each of life's little moments. Our exacting manufacturing processes and the innovations we develop mean you get reliable windows and doors that perform year after year. With MILGARD, you'll receive a level of service and quality others simply can't match, backed with an industry-leading warranty.



# FRAMING HOME IN A NEW LIGHT

The path to perfect windows and doors has never been more clear. From tranquil mornings to lively family dinners, MILGARD seamlessly connects you to what matters most: windows and patio doors that frame life’s most meaningful moments.

As a trusted brand for more than half a century, MILGARD offers products that promise long-lasting comfort, protection, and exceptional quality day after day, year after year.

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### EXPERIENCE IS EVERYTHING

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Our experts match you with attractive, reliable windows and patio doors that best fit your home, your needs, and your price point.

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### CONFIDENCE TO CREATE

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We deliver the highest-quality windows and patio doors through our passion for craftsmanship and a relentless pursuit of 100%.

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### EVERY DETAIL, EVERY DAY

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From robust testing and precision manufacturing processes to the innovations we develop for your comfort, every detail matters.



**WN**  
WINDOW NATION

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COLUMBIA V250 SERIES BY MILGARD WINDOWS AND DOORS

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**MILGARD**  
WINDOWS and DOORS

**WindowNation.com**  
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