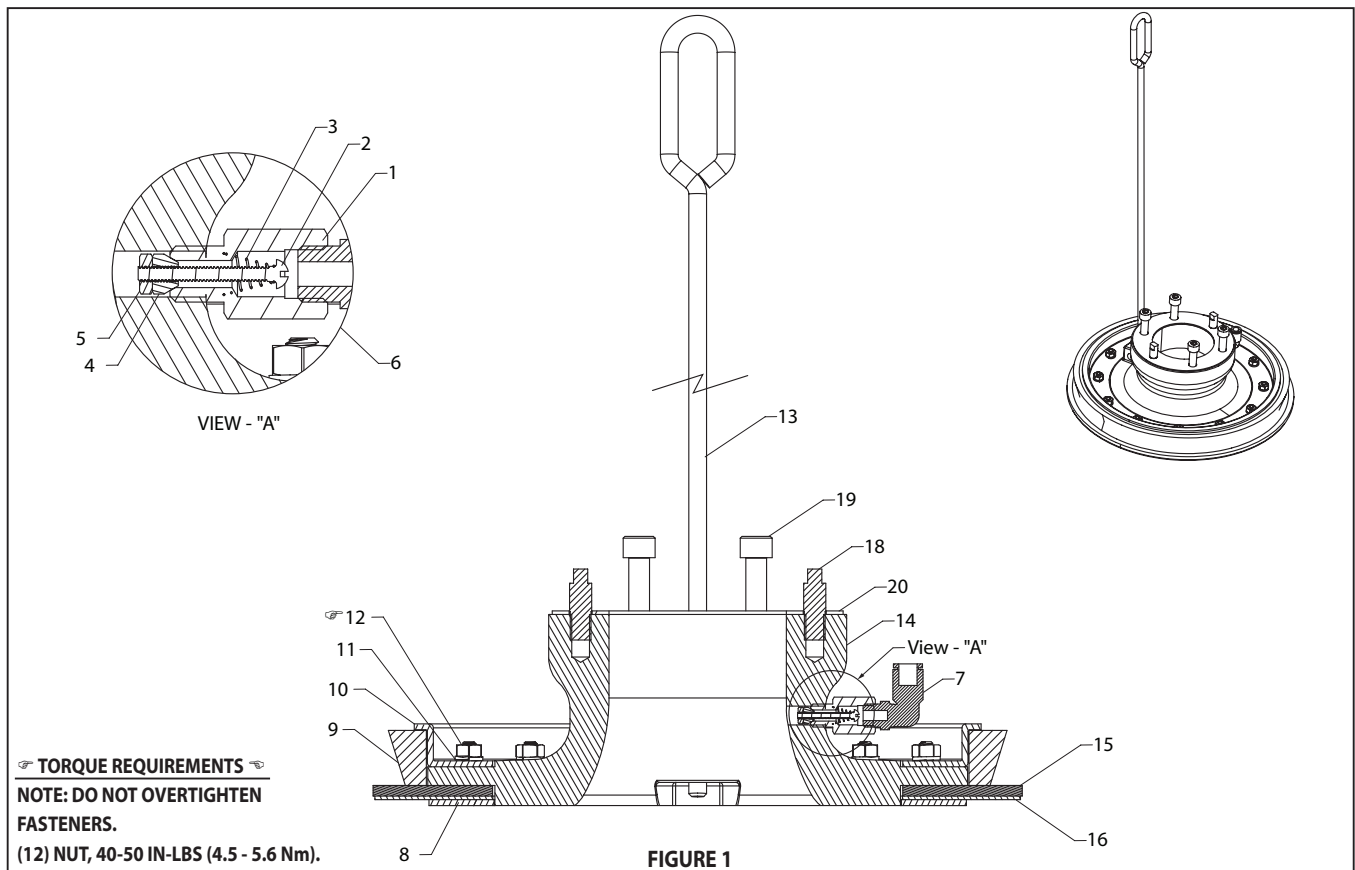


RELEASED: 9-8-17
REVISED: 11-09-18
(REV: B)

67485-X Carbon Steel Follower Assembly "A" Footprint (Bolted Pump Connection)

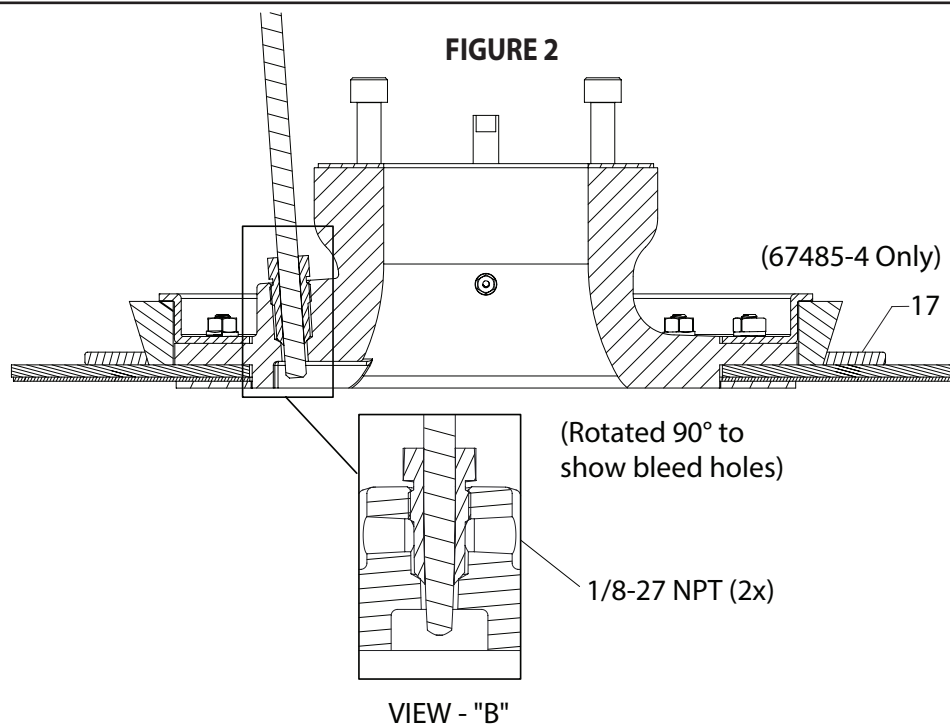


Item	Description (size)	(Qty)	Part No.	Mtl
1	Check Valve Body (1/8 - 27 NPTF - 1)	(1)	93987	[SS]
2	Machine Screw (#4 - 40 x 1")	(1)	Y8-251-S	[SS]
3	Spring	(1)	93989	[SS]
4	Valve Nut	(1)	93986	[T]
5	Nut (#4 - 40)	(1)	Y22-4-S	[SS]
6	Valve Assembly (includes items 1 - 5)	(1)	67130	
7	Male Elbow (1/8 - 27 NPT x 5/16" OD tube)	(1)	59756-58	
8	Base Plate with 1/4 - 20 Studs	(1)	97740	[SS]
9	Modular Backup Ring	(1)	97696	[U]
10	Retaining Ring	(1)	97697	[SS]
11	Lock Washer	(12)	Y14-416-T	[SS]
12	Nut (1/4 - 20)	(12)	Y12-4-S	[SS]
13	Vent Plug	(1)	97702	[SS]
14	Adapter	(1)	97689	[DI]

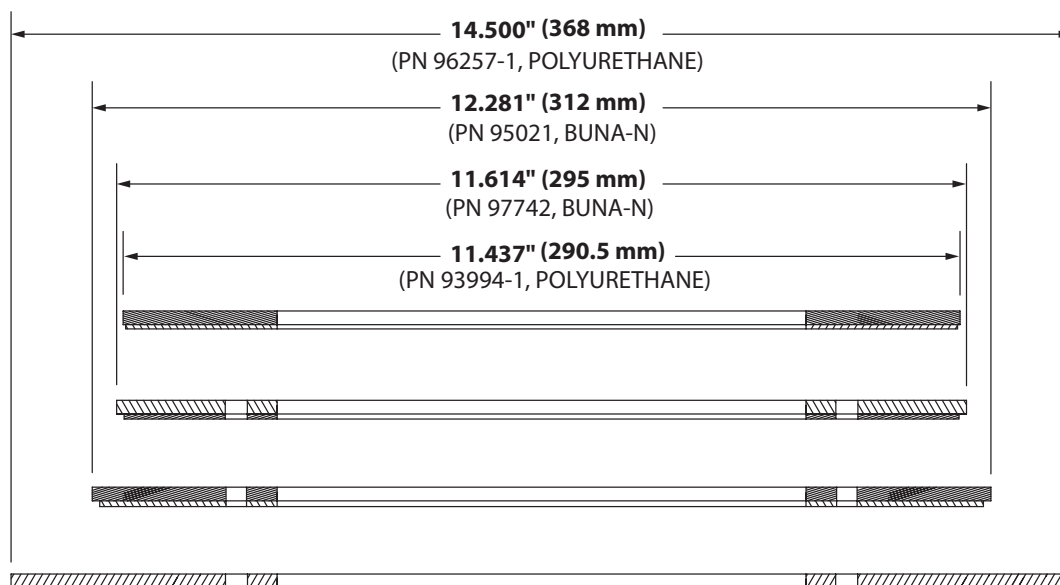
Item	Description (size)	(Qty)	Part No.	Mtl
15	Primary Wiper Seal (models 67485-1)	(1)	93994-1	[U]
	(models 67485-2)	(1)	97742	[B]
	(models 67485-3)	(1)	95021	[B]
	(models 67485-4)	(1)	96257-1	[U]
16	Secondary Wiper Seal (models 67485-1)	(1)	91086	[Pe]
	(models 67485-2)	(1)	91086	[Pe]
	models 67485-3)	(1)	97443	[Pe]
	(models 67485-4)	(1)	96142	[Pe]
17	Backup Ring 120 lbs (models 67485-4)	(1)	97744	[SS]
18	Stud (3/8 - 16)	(2)	91263	[C]
19	Cap Screw (3/8 - 16 x 1-1/4")	(4)	Y99-63-C	[C]
20	Flat Gasket	(1)	90552	[B]

MATERIAL CODE

[B] = Nitrile	[DI] = Ductile Iron	[SS] = Stainless Steel
[C] = Carbon Steel	[Pe] = Polyethylene	[U] = Polyurethane
[D] = Acetal	[T] = PTFE	



Primary Seal Descriptions (Item15):



MODEL DESCRIPTION / FOLLOWER PLATE OPTIONS

Pump Size	Follower Plate Material	Seal Type	Seal Material	Seal Diameter	Follower Asm.
Standard Footprint "A"	Carbon Steel, Electroless Nickel Coating	Single Lip	Nitrile/Polyethylene	11.614" (295.0 mm)	67485-2
			Polyurethane/Polyethylene	11.437" (290.5 mm)	67485-1
			Nitrile/Polyethylene	12.281" (311.9 mm)	67485-3
			Polyurethane/Polyethylene	14.500" (368.3 mm)	67485-4

FOLLOWER PLATES

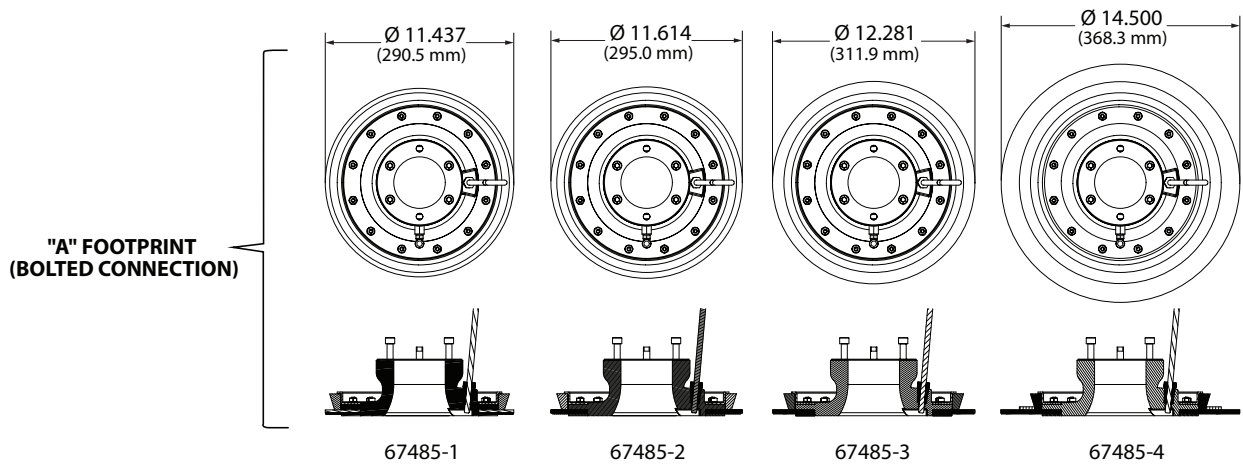


FIGURE 3

Note: PN 67485-4 is only configurable for use with RM072S-XXX-XX ram assembly

MODULAR BACKUP RING

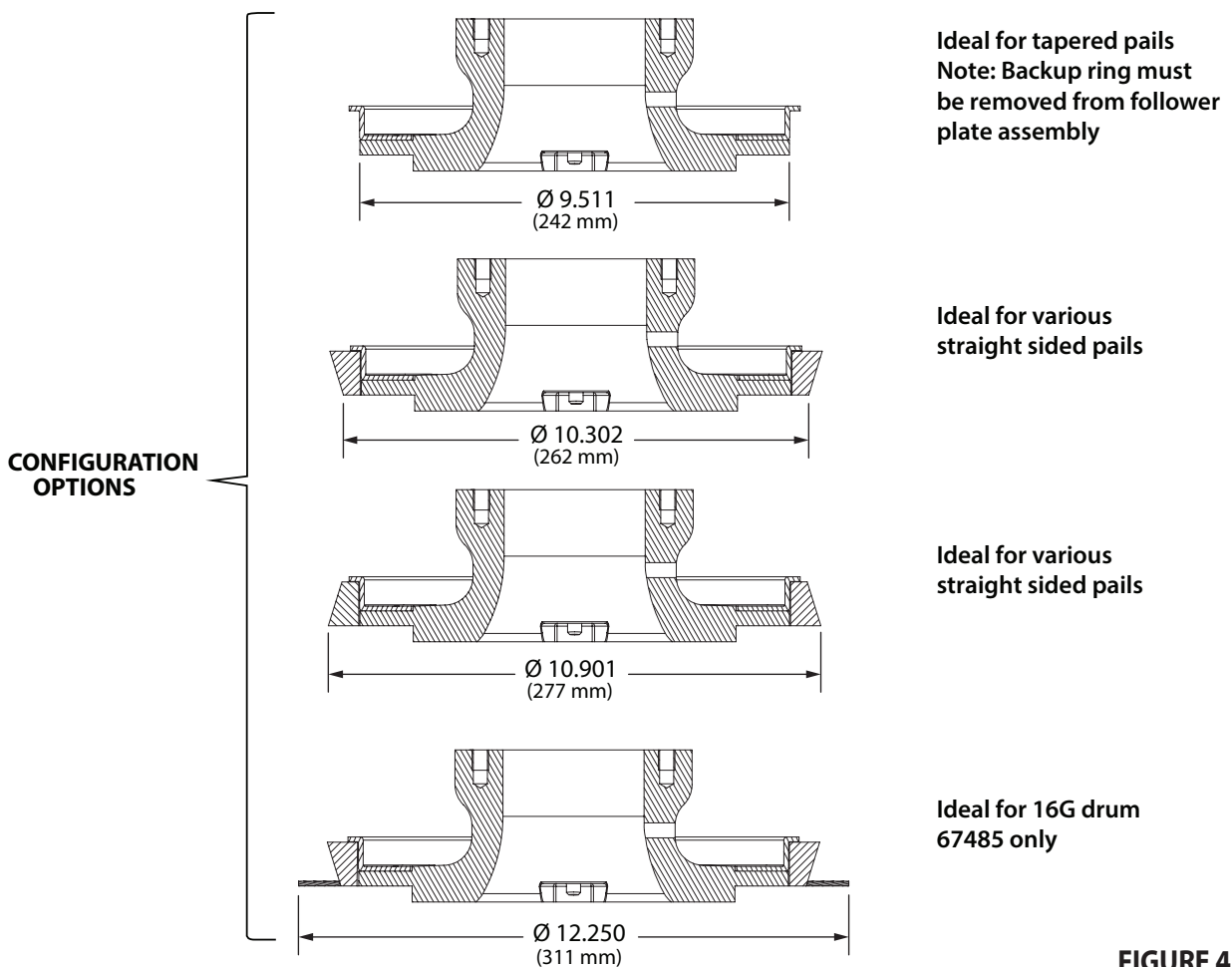


FIGURE 4

