

SPECIAL 1/2" DIAPHRAGM PUMP

GENERAL DESCRIPTION

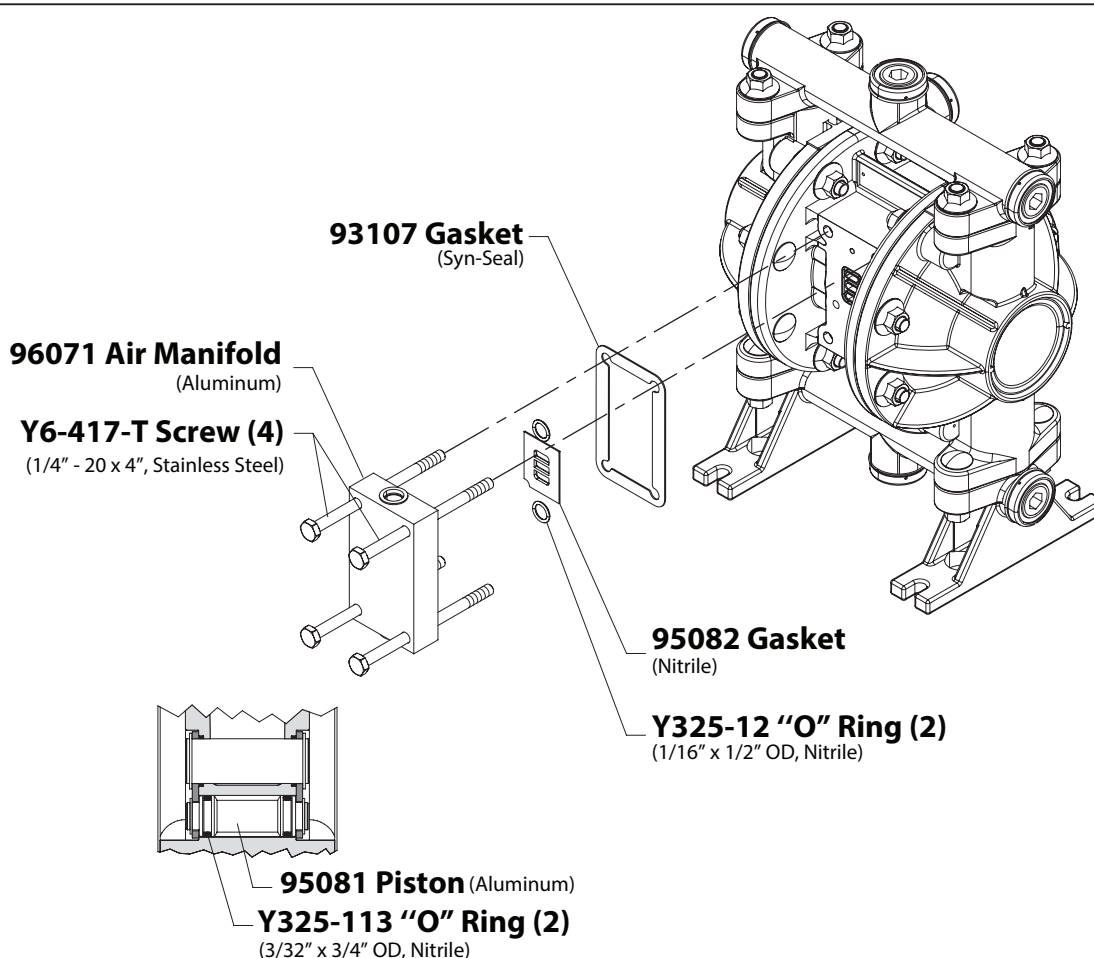
The **670128** special 1/2" diaphragm pumps are similar to models 66605J-389 diaphragm pumps. These pumps feature single piece inlet and outlet manifolds and an air manifold for mounting an actuating valve.

A **66605X-X** Operator's Manual (PN 97999-99) is to be used for General Information, Installation, Operation and Maintenance. Follow the standard parts list with the exception of the items listed below.

SERVICE KITS

637383 for Air Section Repair.

637140-89 for Fluid Section Repair.



Items included in model 66605J- 389 / NOT included in model 670128 (refer to Operator's Manual 66605X-X (pn 97999-99)

Item	Description (size)	Qty	Part No.	Qty
111	Spool	(1)	93085	[D]
118	Pilot Rod	(1)	93088	[C]
119	"O" Ring (1/8" x 3/4" OD)	(4)	93075	[U]
120	Spacer	(3)	115959	[Z]
132	Gasket	(1)	93339-1	[B]
133	Washer (9/32" ID)	(4)	93096	[SS]
134	Bolt (1/4" - 20 x 5")	(4)	Y6-419-T	[SS]
135	Valve Block	(1)	93090	[P]

Item	Description (size)	Qty	Part No.	Qty
136	Plug	(1)	93086	[D]
137	"O" Ring (3/32" x 1-1/2" OD)	(1)	Y325-125	[B]
138	Packing, "U" Cup (1/8" x 1" OD)	(1)	94395	[U]
139	Packing, "U" Cup (1/8" x 1.427" OD)	(1)	96383	[U]
140	Valve Insert	(1)	93276	[CK]
141	Valve Plate	(1)	93275	[CK]
142	Washer	(2)	116038	[Z]

PN 97999-1719

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