

HIGH INLET TEMPERATURE REFRIGERATED AIR DRYERS

# **RHT** Series



## High Inlet Temperature Refrigerated Compressed Air Dryers





15-35 SCFM



60-100 SCFM

# Space-Saving Design for Use with Reciprocating Compressors up to 25 HP

Gardner Denver specializes in delivering the best air quality for all working environments. Designed to work with reciprocating compressors, the RHT Series is ideally suited for auto body shops, auto service centers, and light industrial facilities with 5 to 25 horsepower compressors. A unique heat exchanger allows the dryer to accept high inlet temperatures, up to 200° F (93° C). This allows compressed air users to send high temperature air straight from their compressor directly to the RHT Series refrigerated dryer. Separate aftercooler and separator installations are no longer necessary. This provides important savings in installation space and installation time. The models match to most reciprocating compressor sizes and can also be easily sized if the compressor already has a tank-mounted air-cooled aftercooler.

#### **RHT Series Features**

- Warm, moist compressed air enters the main pre-cooler / reheat section where most of the bulk moisture is removed from the airstream. The cooled air then enters the dual heat exchanger assembly where the air is dried down to an average 50°F pressure dewpoint
- Adjustable timed electric drain—valve open and closed time—reliably discharges condensate from the dryer
- Widely spaced Inlet/Outlet connections, flow direction stamped into cabinet, for ease of installation and filter mount
- 15-35 SCFM Controls: Instrumentation with lighted compressor On/ Off switch, dew point temperature indicator and fault light
- 60-100 SCFM Controls: Advanced microprocessor controller that lets you easily maintain and manage operation
- Top mount fan, upward condenser air flow allows installation in tight spaces
- Quick release front panel for ease of access to dryer internals for routine maintenance

### **Reduce Overhead Costs**

Removing water, solid particulates and oil from your compressed air system has many benefits which all lead to increased productivity and reduced overhead costs. One typical use for compressed air is for painting. Modern refinish materials and spray guns deliver superior paint finishes. Moisture and oil in the compressed air will result in paint rejects and lead to unnecessary purchases of extra unthinned color-coat paints, thinners and hardeners.

### CALCULATE THE COST OF PAINT REJECTS

COST OF LABOR, MATERIALS & THROUGH-PUT DELAYS	PAINT REJECTS PER WEEK × NUMBER OF WEEKS	COST OF PAINT REJECTS	
\$150 ×	1 × 52	= \$7,800	
\$150 ×	2 × 52	= \$15,600	
\$200 ×	1 × 52	= \$10,400	
\$200 ×	2 × 52	= \$20,800	

#### **SPECIFICATIONS**

MODEL	FLOW CAPACITY SCFM*	POWER REQUIREMENTS V/PH/HZ KW		IN/OUT CONNECTIONS NPT	REFRIGERANT TYPE**	
RHTA15A1	15	115/1/60	0.48	3/4" MNPT	R513A	
KHIAISAI	15	115/1/60	0.48	3/4" MINPT	KOLOA	
RHTA25A1	25	115/1/60	0.51	3/4" MNPT	R513A	
RHTA35A1	35	115/1/60	0.64	3/4" MNPT	R513A	
RHTA60A1	60	115/1/60	0.61	3/4" FNPT	R513A	
RHTA80A1	80	115/1/60	0.77	3/4" FNPT	R513A	
RHTA100A1	100	115/1/60	1.16	1" FNPT	R513A	

<sup>\*</sup>Rating conditions are 180°F inlet temperature, 125 psig inlet pressure, 100% inlet relative humidity, 100°F ambient temperature.

#### **DIMENSIONS**

MODEL	н		W		D		WEIGHT	
	IN	ММ	IN	ММ	IN	ММ	LBS	KG
RHTA15A1	35.6	904.2	14.4	365.8	24.0	609.6	103	46.7
RHTA25A1	35.6	904.2	14.4	365.8	24.0	609.6	103	46.7
RHTA35A1	35.6	904.2	14.4	365.8	24.0	609.6	110	49.9
RHTA60A1	36.6	929.6	17.9	454.7	26.7	678.2	139	63.1
RHTA80A1	36.6	929.6	17.9	454.7	26.7	678.2	141	64.0
RHTA100A1	36.6	929.6	17.9	454.7	26.7	678.2	150	68.0

<sup>\*\*</sup>Refer to dryer data plate for refrigerant charge.
\*\*\*To ensure optimal performance, do not operate continuously in conditions below or above max/min specifications.

The leader in every market we serve by continuously improving all business processes with a focus on innovation and velocity



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