

## PRINCE DS-4A1E

### INSTALLATION INSTRUCTIONS C-3552-DM

#### **Prepare Valve for Installation:**

1. Make sure that valve spool and valve face are free of any foreign particles.
2. Remove four capscrew holding cover on valve housing. (discard cover)

#### **Installation of Cylinder:**

1. Cylinder does not have to be disassembled to install.
2. Apply loctite to threaded portion of valve spool.
3. Secure cylinder to valve spool by using a 3/16" hex wrench in rear fitting port of cylinder. Tighten firmly by holding spool on opposing end.
4. Using a 3/16" hex wrench secure cylinder housing to valve housing with four capscrews.
5. Test for proper alignment by turning valve spool with the 3/16" hex wrench. Valve spool should rotate freely.
6. Install fittings and air lines and test for proper operation.

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