

# PROTECT & MAINTAIN PRECISION

## PARTS PLAN



Elmo Rietschle



VACUUM



PRESSURE



[www.elmorietschle.com](http://www.elmorietschle.com)

This program is only eligible in US and Canada locations.





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# ENGINEERED MAINTENANCE RIGHT ON SCHEDULE

The Elmo Rietschle Parts Plan removes uncertainty from vacuum pump maintenance. Essential wear components and consumables are bundled into planned service kits that align with recommended maintenance intervals, helping you maintain efficiency and reliability throughout the life of your equipment.

Each Parts Plan kit is engineered to match the specifications of your vacuum pump, ensuring proper fit, optimal performance, and OEM quality, every time.

## Parts Plan Kit May Include\*

- Elmo Rietschle Lubricants
- Oil Fill Caps with Vent Filter
- Oil Separator Element Kits
- Filter Silencer Elements
- Filter Materials
- Filter Cartridges
- Filter Discs
- Inlet Filter Mesh Screens
- Gasket Filter Covers
- Mesh Filters and Disc Inlets
- O-Rings and Rubber Seals
- Safety Valves
- Coupling Elastomers
- Maintenance Instructions

## How The Parts Plan Works

- Your authorized Elmo Rietschle distributor receives the signed agreement, confirms eligibility, and places the order.
- Your vacuum pump is registered using model and serial information.
- Warranty coverage is activated per program terms.
- Service kits are shipped at scheduled plan intervals.
- Maintenance is simplified with everything included in one package.
- Backed by Elmo Rietschle expertise and genuine OEM parts.

## Parts Plan Program Highlights

-  **EXTENDED FACTORY WARRANTY COVERAGE**
-  **SCHEDULED SERVICE KITS DELIVERED AT DEFINED INTERVALS**
-  **GENUINE OEM PARTS AND LUBRICANTS**
-  **SIMPLE REGISTRATION THROUGH AUTHORIZED DISTRIBUTORS**

\*Contents vary by pump  
model and configuration.



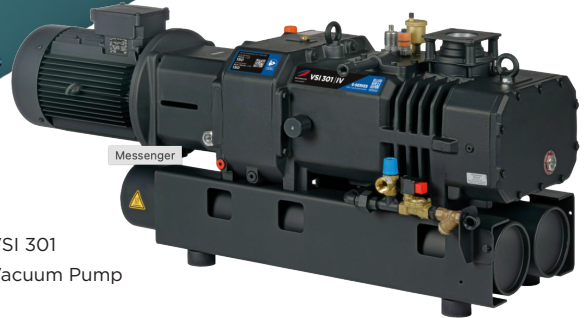
# PRODUCT KIT GUIDES

## Model-Specific Plans for Reliable Operation

The following tables outline the available Elmo Rietschle Parts Plan options by vacuum model. Each configuration is engineered to align with recommended maintenance intervals and includes model-specific service components selected to support proper upkeep over the life of the equipment. These kits are designed to simplify preventative maintenance by grouping essential consumables into a planned solution, helping reduce unplanned downtime, support consistent operating performance, and promote long-term reliability while maintaining warranty eligibility.



VLU 62  
Vacuum Pump



VSI 301  
Vacuum Pump

### VLU DRY CLAW VACUUM PUMP

| Vacuum Model | Kit Contents   3 Kits                                                              |                                                           | 3-Year Parts Plan No. |
|--------------|------------------------------------------------------------------------------------|-----------------------------------------------------------|-----------------------|
| VLU 61/122   | (3) 1 QT Gear Lube 150<br>(6) Filter Silencer Elements<br>(3) Vented Oil Fill Caps | (3) Mesh Filters<br>(3) Coupling Elastomer<br>(9) O-Rings | 307EMM6043            |
| VLU 301      | (6) 1 QT Gear Lube 150<br>(6) Filter Silencer Elements<br>(3) Vented Oil Fill Caps | (3) Mesh Filters<br>(3) Coupling Elastomer<br>(3) O-Rings | 309EMM6043            |
| VLU 401/501  | (6) 1 QT Gear Lube 150<br>(6) Filter Silencer Elements<br>(3) Vented Oil Fill Caps | (3) Mesh Filters<br>(3) Coupling Elements                 | 310EMM6043            |

Please note: Service kits support annual maintenance; filter silencer elements must be replaced every six (6) months.

### VSI DRY SCREW VACUUM PUMP

| Vacuum Model | Kit Contents   3 Kits                              |                                                | 3-Year Parts Plan No. |
|--------------|----------------------------------------------------|------------------------------------------------|-----------------------|
| VSI 100      | (6) 1 QT Gear Lube 150<br>(3) Vented Oil Fill Caps | (3) Filter Material<br>(3) Coupling Elastomer  | 300EMD6043            |
| VSI 301      | (6) 1 QT Gear Lube 150<br>(3) Vented Oil Fill Caps | (3) Mesh Disc Inlets<br>(3) Coupling Elastomer | 302EMD6043            |

Please note: Service kits support annual maintenance.





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### VCS ROTARY VANE VACUUM PUMP

| Vacuum Model      | Kit Contents   3 Kits                                                                                                                     |                                                                                                                      | 3-Year Parts Plan No. |
|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|-----------------------|
| VCS 50-75         | (6) 1 GAL Multilube 100<br>(3) 1 QT Multilube 100<br>(9) Exhaust Filter Kits<br>(3) Coupling Spider Rotex                                 | (9) Mesh Discs<br>(9) Filter Discs<br>(9) O-Rings<br>(18) Gaskets                                                    | 300EMA6043            |
| VCS 100-150       | (6) 1 GAL Multilube 100<br>(3) 1 QT Multilube 100<br>(9) Exhaust Filter Kits<br>(3) Coupling Sleeves                                      | (9) Mesh Discs<br>(9) Filter Discs<br>(9) O-Rings<br>(18) Gaskets                                                    | 301EMA6043            |
| VCS 200-300       | (3) 5 GAL Multilube 100<br>(3) 1 QT Multilube 100<br>(9) Exhaust Filter Kits<br>(3) Coupling Sleeves                                      | (9) Mesh Discs<br>(9) Filter Cartridges<br>(9) O-Rings                                                               | 302EMA6043            |
| VCS 400           | (3) 5 GAL Multilube 100<br>(12) 1 GAL Multilube 100<br>(6) 1 QT Multilube 100<br>(9) Oil Separator Element Kits<br>(6) Inlet Filter Kits  | (6) Gasket Filter Covers<br>(9) Filter Cartridges<br>(9) O-Rings<br>(36) Coupling Elastomers<br>(36) Retaining Rings | 303EMA6043            |
| VCS 500/700       | (6) 5 GAL Multilube 100<br>(12) 1 GAL Multilube 100<br>(9) Oil Separator Element Kits<br>(6) Inlet Filter Kits                            | (24) Filter Cartridges<br>(9) O-Rings<br>(36) Coupling Elastomers<br>(36) Retaining Rings                            | 304EMA6043            |
| VCS 900           | (9) 5 GAL Multilube 100<br>(3) 1 GAL Multilube 100<br>(9) Oil Separator Element Kits<br>(6) Inlet Filter Kits<br>(6) Gasket Filter Covers | (18) Filter Cartridges<br>(3) Rubber Seal Rings<br>(12) O-Rings<br>(36) Coupling Elastomers<br>(36) Retaining Rings  | 305EMA6043            |
| VCS 1100/1300FV*  | (12) 5 GAL Multilube 100<br>(9) 1 QT Multilube 100<br>(9) Oil Separator Element Kits<br>(6) Inlet Filter Kits<br>(6) Gasket Filter Covers | (18) Filter Cartridges<br>(3) Rubber Seal Rings<br>(15) O-Rings<br>(36) Coupling Elastomers<br>(36) Retaining Rings  | 306EMA6043            |
| VCS 1100/1300RV** | (12) 5 GAL Multilube 100<br>(3) 1 QT Multilube 100<br>(9) Oil Separator Element Kits<br>(6) Inlet Filter Kits<br>(6) Gasket Filter Covers | (18) Filter Cartridges<br>(3) Rubber Seal Rings<br>(27) O-Rings<br>(36) Coupling Elastomers<br>(36) Retaining Rings  | 307EMA6043            |

Please note: Service kits support annual maintenance; lubricant and oil filters must be replaced every three (3) months.

\*FV = Fine vacuum. \*\*RV = Rough vacuum.



VCS 300  
Vacuum Pump

### VLR DRY CLAW VACUUM PUMP

| Vacuum Model | Kit Contents   3 Kits                                        |                                                         | 3-Year Parts Plan No. |
|--------------|--------------------------------------------------------------|---------------------------------------------------------|-----------------------|
| VLR 60       | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (6) Filter Elements<br>(3) Coupling Elastomer           | 300EMM6043            |
| VLR 100      | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Inlet Filter Mesh Screens<br>(3) Coupling Elastomer | 301EMM6043            |
| VLR 150      | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Inlet Filter Mesh Screens<br>(3) Coupling Elastomer | 302EMM6043            |
| VLR 301      | (6) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Coupling Elastomer                                  | 303EMM6043            |
| VLR 401/501  | (6) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Coupling Elastomer                                  | 304EMM6043            |
| VLR 62/122   | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Mesh Filters<br>(3) Coupling Elastomer              | 305EMM6043            |
| VLR 251      | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter | (3) Inlet Filter Mesh Screens<br>(3) Coupling Elastomer | 306EMM6043            |

Please note: Service kits support annual maintenance.

## SUPPORT LONG-TERM RELIABILITY

# GENUINE PARTS & LUBRICANTS

Elmo Rietschle genuine parts and lubricants are engineered specifically for Elmo Rietschle vacuum technologies, ensuring proper fit, reliable operation, and consistent performance throughout the service life of your equipment. Every component is designed and tested to meet original manufacturing specifications, helping maintain efficiency while reducing the risk of premature wear or failure.

Using genuine Elmo Rietschle lubricants and replacement parts supports proper preventative maintenance and helps protect critical internal components under a wide range of operating conditions.





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### DLR DRY CLAW COMPRESSOR

| Vacuum Model | Kit Contents   3 Kits                                                                     |                                             | 3-Year Parts Plan No. |
|--------------|-------------------------------------------------------------------------------------------|---------------------------------------------|-----------------------|
| DLR 60       | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter<br>(6) Paper Filter Elements | (3) Safety Valves<br>(3) Coupling Elastomer | 300EMK6043            |
| DLR 100      | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter<br>(6) Filter Cartridges     | (3) Safety Valves<br>(3) Coupling Elastomer | 301EMK6043            |
| DLR 150      | (3) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter<br>(6) Filter Cartridges     | (3) Safety Valves<br>(3) Coupling Elastomer | 302EMK6043            |
| DLR 301      | (6) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter<br>(6) Filter Elements       | (3) Safety Valves<br>(3) Coupling Elastomer | 303EMK6043            |
| DLR 401/501  | (6) 1 QT Gear Lube 150<br>(3) Oil Fill Caps With Vent Filter<br>(6) Paper Filter Elements | (3) Safety Valves<br>(3) Coupling Elastomer | 304EMK6043            |

Please note: Service kits support annual maintenance; filter elements and cartridges must be replaced every six (6) months.

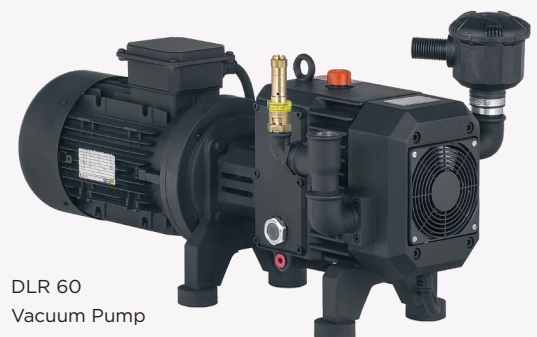
## PROTECT LONG-TERM PERFORMANCE PUT A PLAN IN PLACE

Protect your investment and register Your Elmo Rietschle Vacuum Pump Today. Getting started with the Elmo Rietschle Parts Plan Program is straightforward. Identify your vacuum pump model and serial number, then select the appropriate plan from the Product Kit Guide.

To finalize enrollment and activate Parts Plan coverage, simply work with your authorized Elmo Rietschle distributor. Once enrolled, you'll receive scheduled service kits aligned with recommended maintenance intervals—providing the essential components needed to support consistent performance, system reliability, and long service life, all backed by Elmo Rietschle engineering expertise.



**Connect with Your  
Local Distributor**



DLR 60  
Vacuum Pump

# PARTS PLAN PROGRAM

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# VACUUM SOLUTIONS



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