



OIL-FREE

Rotary Screw
Compressed Air Systems

50–200 hp

37–160 kW



Your Trusted Partner in Compressed Air

Staying ahead of your competition with advanced compressed air systems and services that boost productivity, lower operating expenses and extend equipment life is critical to your success.

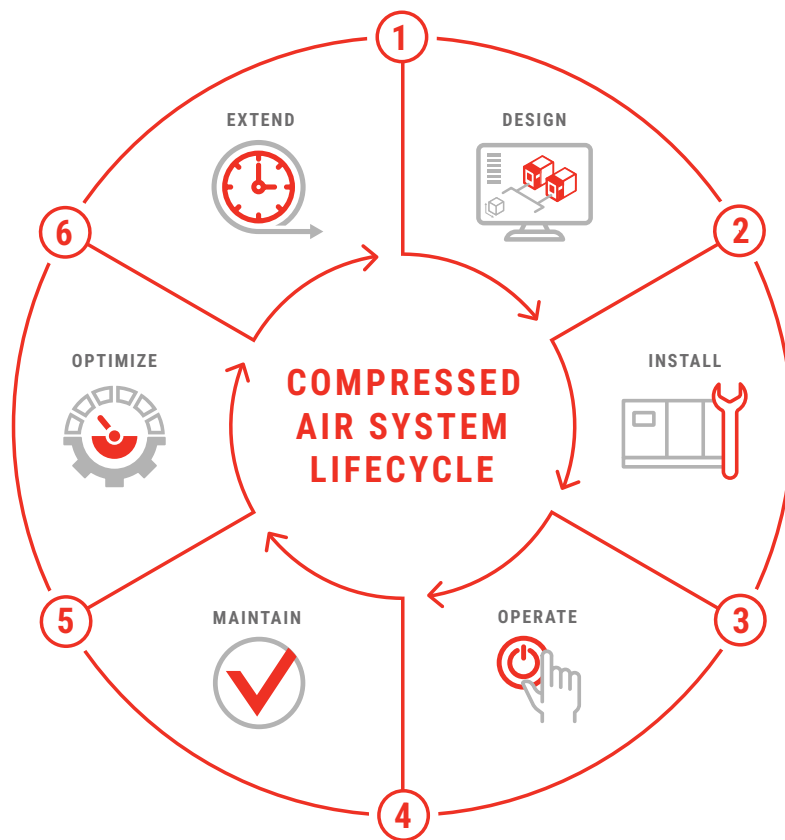
No matter the industry or application, you can count on Ingersoll Rand® as a trusted partner for oil-free compressed air technologies and services. By focusing on you and your business, we provide collaborative solutions that make you successful, offering a total system approach to maximize efficiency and performance.



More than Compressors, We Take a Systems Approach

Delivering reliable compressed air to your facility goes well beyond the compressor itself. Optimize total cost of ownership (TCO) through a systems approach that employs the best air compression technologies to deliver reliability for life—from design to decommissioning.

Your business will benefit from Ingersoll Rand's partnership through our extensive experience and global expertise to ensure reliability, lower maintenance costs, ease of serviceability and system optimization.



**Let's Get Started...
Together**



Watch the Ingersoll Rand Contracting Services Video



Why Choose a World-Class Rotary Screw Compressed Air System?

You need a reliable, cost-effective solution that complies with the most stringent air quality standards, features industry-leading energy efficiency and is backed by a global network of experts. That's what you get with our oil-free rotary screw air compressors.

For Efficiency and Air Flow

Advanced airend and drive component design provide world-class specific power and improved air flow, resulting in reduced energy use.

For Reliability

Every component in our oil-free compressor system supports maximum reliability for increased productivity, longer equipment life, lower operating costs and higher profitability.

For Virtually Any Environment

Our oil-free compressors have flexible standard and optional design features that allow operation both indoors and outdoors at extreme ambient temperatures as well as in harsh environments.

For Lower Cost of Ownership

Intuitive microprocessor controls, easy serviceability and long-life consumables significantly reduce operating, maintenance and service costs over the lifetime of your compressed air system.

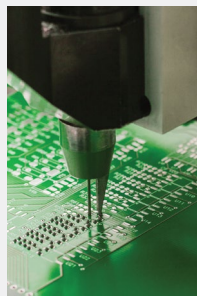
Class 0
Oil-Free Air
ISO 8573

ISO 8573-1 Air Quality Classes

Quality Class	Oil & Oil Vapor mg/m ³
0	< 0.01
1	0.01
2	0.1
3	1
4	5

Class 0 is the most stringent air class defined by ISO 8573, part 1. Our oil-free compressors are certified Class 0 for no oil content by TUV to ensure your air quality exceeds specifications.

Rotary Oil-Free Compressors Designed for Your Application



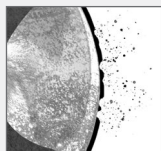
Read the Whitepaper—Oil-free Compressed Air for the Chemical Process Industry



What Makes Our 100% Oil-Free Rotary Screw Air Compressors Unique?

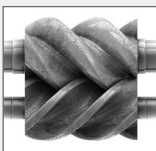
Typical Problems of Coatings on Oil-Free Rotors

Rotor Coatings Wear Off



Contaminants cause coatings to deteriorate, resulting in microcavities on the rotor surface.

Exposing Steel Rotors



Once the coating wears off, carbon steel rotors used in competitor's products will corrode.

Resulting in Damage



Rust and pitting will develop, leading to damaged rotors, inefficient operation and possible compressor failure.

Reliable Rotor Performance and Protection with UltraCoat

Compressor rotors take a beating. Over time, their surfaces can deteriorate, making rotors increasingly susceptible to compressed air impurities and temperature fluctuation.

Ingersoll Rand eliminates this problem with UltraCoat, our advanced rotor and housing protection process that ensures the most durable coating, with unmatched adhesion properties and temperature resistance.

Lower Energy Cost



Advanced airend, variable speed drive (VSD) technology and package design deliver best-in-class efficiency throughout the speed range.

Robust Components



V-Shield™ leak-free PTFE stainless steel braided hoses and O-Ring face seals, integrated oil lubrication and hydraulically actuated inlet valves provide reliability for life.

Flexible Design Options



Air-cooled and water-cooled configurations, extreme ambient temperature options, high dust filtration and outdoor modifications for harsh environments.

Simple and Serviceable



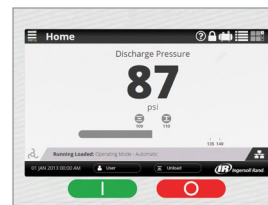
No special tools are required to perform maintenance, and all components are easily accessible. Our durable consumables and wearables lengthen service intervals.

Extended High-Temperature Operation



Designed for 46°C (115°F) operation, versus typical compressors at 40°C (104°F) to provide an additional cooling margin for trouble-free operation at higher temperatures and to prevent shutdown as heat exchangers foul.

Intelligent Uptime



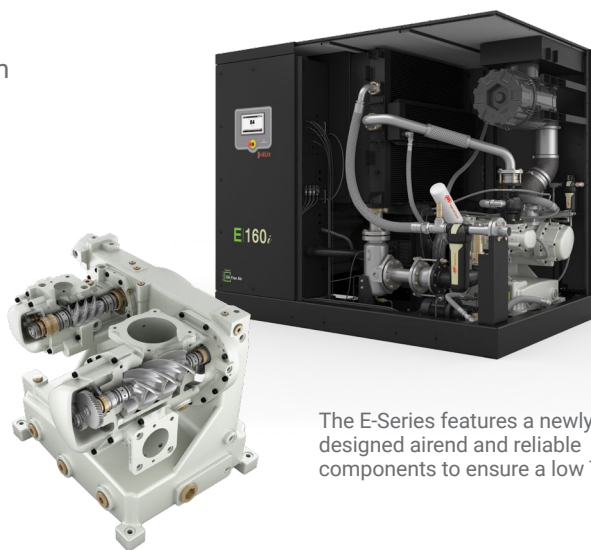
Next-generation customizable XS-255 controllers provide an enhanced user-experience with advanced diagnostics, integrated systems control, real-time remote monitoring and improved connectivity.



The Very Best in Efficiency

Our E-Series oil-free rotary screw air compressors offer best-in-class performance with our improved airend and IE5, ultra-premium variable speed motor technology. Combined with a proven package design, the E-Series provides up to 14% more efficiency and 35% more turndown as compared to previous designs, reducing your energy costs significantly. Not only did we maximize efficiency, but we also maximized output flow to provide the highest airflow of any oil-free 200 hp rated compressor on the market.

- Variable speed compressors featuring IE5, ultra-premium HRM motors
- Meets Class 0 standards for oil- and silicone-free air
- Smart cooler configurations for air, water or harsh water environments
- Reduced leak paths
- Dual-vented seals and passive breather mist eliminator
- Intuitive, advanced controller with IoT connectivity
- Energy recovery system ready



The E-Series features a newly designed airend and reliable components to ensure a low TCO.

Dual Design for Reduced Footprint

The E-ne Dual Direct Drive VSD platform is like no other compressor on the market. Its unique drive design uses a revolutionary dual motor and “digital gearbox” to continuously monitor and adjust individual airend speeds. The water-cooled airend jacket provides additional efficiency. Oil requirements are minimized with direct driven, water jacketed airends.



The E-ne Dual Direct Drive features a unique dual motor design that eliminates the gearbox to maximize efficiency.

- Ultra-efficient, dual HPM motors eliminate gearbox
- Meets Class 0 standards for oil- and silicone-free air
- Best-in-class footprint, 37% smaller than industry standard
- Significantly reduced noise levels: 69 db(A) water-cooled, 70 db(A) air-cooled
- Robust and unique sealing design prevents leakage
- Intuitive, advanced controller with IoT connectivity
- Heat recovery option recoups up to 98% of heat generated during compression



See Our Entire Portfolio of Oil-free Compressors



Purely Better with Nirvana Variable Speed 37–45 kW

Nirvana is not just any variable speed compressor. It provides so much more value than competitive designs. We fully integrate matched variable speed drives with the appropriate motors to maximize efficiency and reliability. HPM motor technology maintains the highest efficiency and a near unity power factor throughout the entire speed range.

Enjoy wide turndown while providing the ability to turn off immediately at minimum speed and virtually unlimited starts and stops, so there's no need to continue running unloaded with Nirvana HPM technology.

Our easy to use Xe-Series controller will make a huge difference in managing your system efficiency, as well as your bottom line. The intuitive, high-resolution color display makes important compressor information easy to find.



See Our Entire Portfolio of Oil-free Compressors



The Reliable Workhorse 37–45 kW

Sierra fixed speed compressors provide 100% oil-free Class 0 compressed air for safe, continuous and efficient operation with a robust design. Standard options include a TEFC high efficiency motor, star-delta starter, NEMA 4 electrics, high dust filtration and high ambient operation up to 46°C (115°F).

Engineered to Your Application

Special requirements are no problem for Ingersoll Rand oil-free compressors. We provide a customized solution matching your application with our extensive options list that includes extreme temperature operation, harsh environment construction materials and enclosure coatings, various electrical classifications, instrumentation and tagging, multiple types of controls, connectivity, motors and starters, remote-mounted variable speed drives, material certification and acceptance testing.



The Choice is Yours

Type	Nominal Power hp	Reliability	Efficiency	Air-cooled and Water-cooled Options	Intuitive Controller with Remote Access	Variable Speed Drive	Dual Drive Digital Gearbox	Heat Recovery Option
Sierra	50–60	++	+	+	+	-	-	-
Nirvana	50–60	++	++	+	+	+	-	-
E-ne Dual Direct Drive	100–200	+++	+++	+	+	+	+	+
E-i/n	75–200	+++	++++	++	+	+	-	+
E-i/ie/n/ne	250–450	+++	++++	++	+	+	-	+

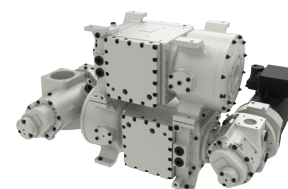
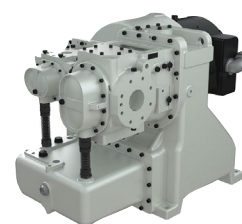
Optimize Your Demand

Mix and match motors and airends to achieve the exact level of performance and economy your operation and budget require.

SIERRA **Efficiency for Constant Demand:** Fixed speed air compressors featuring a reliable and efficient TEFC induction motor

NIRVANA **Efficiency for Variable Demand:** VSD air compressors with the highest efficiency motor available

E-SERIES **Premium Efficiency for Constant or Variable Demand:** Fixed speed and VSD air compressors with enhanced features for improved performance and efficiency



Oil-free Compressors - 60 Hz Performance

Model	Nominal Power hp (kW)	Pressure Rating Options psig (barg)	Capacity (FAD) @ 100 psig cfm (m³/min)
Sierra	50–60 (37–45)	100, 125 (7.0, 8.6)	216–268 (6.1–7.6)
Nirvana	50–60 (37–45)	65–125 (4.5–8.6)	93–237 (2.6–6.7)
E55–75i_90ix	75–125 (55–90)	110, 125, 155 (7.6, 8.6, 10.7)	372–597 (10.5–16.9)
E55–75n_90nx	75–125 (55–90)	58–155 (4.0–10.7)	140–545 (4.0–15.4)
E75–160ne	100–200 (75–160)	58–145 (4.0–10.0)	237–847 (6.7–24.0)
E90–160i	125–200 (90–160)	110, 125, 155 (7.6, 8.6, 10.7)	639–962 (18.1–27.3)
E90–160n	125–200 (90–160)	58–155 (4.0–10.7)	239–950 (6.8–26.9)



Desiccant Dryers

Desiccant dryers offer very low dew points and prevent potential freeze-up. Depending on whether you require lower initial capital costs, or lower energy use, choose from heat-of-compression (HOC), heatless or heated blower desiccant models.

Desiccant Dryer Features

- Delivers reliable -40°C (-40°F) PDP in most operating conditions
- High-strength desiccant and durable valves
- Low pressure drop design saves energy
- Advanced microprocessor control is easy to use and maximizes uptime



Subfreezing Dryers

The SF is the only regenerative refrigerated dryer that combines the subfreezing pressure dew point (PDP) of a desiccant dryer, with the low operating and energy costs of a refrigerated dryer.

Subfreezing Dryer Features

- ISO Class 3 high-quality air with a -20°C (-4°F) PDP
- Low temperature operation, ideal for subfreezing temperatures
- Patented heat exchanger design reduces operating costs
- No costly consumables, lowering maintenance costs



Refrigerated Dryers

Our cost-effective refrigerated dryers provide clean, dry air for most industrial applications. Choose efficient cycling dryers to maximize energy savings or non-cycling dryers for a lower initial cost.

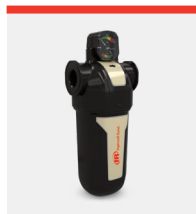
Refrigerated Dryer Features

- Dew points as low as 3°C (38°F), meeting Class 4 requirements
- Intuitive microprocessor control for easy operation
- Corrosion-free heat exchanger design for reliable operation
- Compact design for easy serviceability

 Find the Right Dryer for Your Application



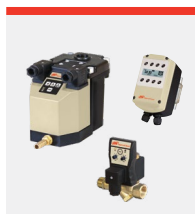
A compressed air system is a significant investment. You expect consistently reliable, clean, dry air at the lowest possible operating cost. Choose our genuine parts and accessories along with our installation solutions to ensure that your compressor is running efficiently and productively.



F-Series In-Line Filters

Our advanced compressed air filters reduce contamination

in your air stream to help protect finished goods, critical processes and valuable equipment.



Heavy-Duty No-Loss Drains

No-loss drains are the most reliable, durable and energy-efficient way to

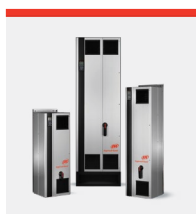
remove condensate from air compressors and system components.



Power Management

Lower your cost with our power management solutions, including

disconnects, line reactors, fuses and transformers.



Bolt-on Variable Frequency Drives

External bolt-on VFD retrofits

match your compressor's output to the exact capacity required by varying main drive motor speed.



Filters

Ingersoll Rand provides the highest-quality OEM filters for preventative

maintenance that eliminate the risk of using will-fit parts.



OEM Replacement Parts

We have the genuine OEM parts you need

with inventories maintained in strategic locations around the world.



See our Entire Portfolio of Genuine OEM Parts

Installation Solutions

We offer a complete range of products and services in compressed air system installation, integration and commissioning. Regardless of the size and scope of the job, Ingersoll Rand has the capability to manage your project from start to finish.



Project Management

Fully integrated services managed by experts that ensure efficient operation



SimplAir® Piping Systems

Durable aluminum piping and "quick-connect" fittings enable easy installation



Air System Accessories

Everything you need to deliver clean, dry air from the compressor to point of use



Ensure reliability for the life of your compressed air equipment with our comprehensive maintenance programs. At Ingersoll Rand, we have one goal—to earn the right to be your trusted partner.



CARE SERVICES PROGRAM

Maintenance Program Advantages

Compressed air is critical to your operation. A proper maintenance strategy is crucial to avoiding unplanned, unbudgeted downtime and production interruptions. By choosing an Ingersoll Rand compressor maintenance agreement, you are investing in your future with a trusted partner.

Depending on your oil-free rotary screw compressor system we can customize a service program that best fits your needs. Our suite of CARE compressor maintenance programs range from total risk transfer of your equipment to Ingersoll Rand to more basic program for parts and services only, providing flexible solutions for the life of your compressed air system.

	Preferred OEM Parts Pricing	Equipment Inspection & Diagnostics	Scheduled Maintenance Service	Operational Risk Transfer
 Package CARE™ A fixed cost, no surprises service agreement designed to eliminate the inconvenience associated with maintaining and servicing your compressed air system.				
 Planned CARE™ A cost-effective plan for scheduling and executing all required compressed air equipment services over the course of a year.				
 Parts CARE™ A service program that includes automated shipments of, or reminders to, deliver OEM parts at an agreed upon price, to keep the compressor operating as efficiently as possible.				

 Contact an Ingersoll Rand CARE Expert TODAY



Productivity is reduced by air loss caused by ongoing inefficiencies as well emergencies in your facility. Use our on-board IoT platform to meet long term sustainability goals and our rental services to minimize short term production loss.

On-board IoT Platform

Developed to give you essential visibility into day-to-day operational intelligence that maximizes your uptime and peace of mind, the on-board IoT platform offers real-time data monitoring for your compressed air system.

Advanced sensor technology inside the compressor sends data on a regular basis to our cloud-based platform. This data gives you a clear view into the functionality and health of your compressor, and is easily accessible around-the-clock from your PC, tablet or smartphone. With a range of connectivity service offerings available, monitoring can be tailored to meet your specific operational needs.

- Deep insights for preventive maintenance, efficient repair work, and detailed analysis of equipment performance over time
- Diagnostic reporting that help maintenance teams keep your compressor operating at peak performance and reduce downtime
- Continuous real-time operating data available anytime, anywhere
- Maintenance notifications that help ensure reliability and extend equipment life



Learn More about Our Rental Services

Ingersoll Rand Rentals

Minimize costly interruptions using Ingersoll Rand's comprehensive Rental Services. You'll get a quick response, a broad line of robust products and unparalleled on-site experience that satisfies your exact requirements when you need it for emergencies or long-term planning.



The Air You Need, the Way You Want it

- Oil-free compressors
37–355 kW, 7.0–10.7 bar g
- Extensive compressor inventory
- Air dryers with dew points from -40°C to 3°C
- Heavy-duty, outdoor-ready designs
- Connection accessories
- Short- and long-term agreements
- Multiple depot and service locations
- Comprehensive contingency planning
- Electric systems for low-cost operation



About Ingersoll Rand Inc.

Ingersoll Rand Inc. (NYSE:IR), driven by an entrepreneurial spirit and ownership mindset, is dedicated to helping make life better for our employees, customers and communities. Customers lean on us for our technology-driven excellence in mission-critical flow creation and industrial solutions across 40+ respected brands where our products and services excel in the most complex and harsh conditions. Our employees develop customers for life through their daily commitment to expertise, productivity and efficiency. For more information, visit www.ircO.com.

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