

# MSG® TURBO-AIR® 20000 Centrifugal Air & Gas Compressor



The MSG TURBO-AIR 20000 is a custom-engineered centrifugal compressor built for individual customer needs for a variety of applications. It is particularly well-suited for multi-stage, dual-process applications.

### **Features**

# MSG® TURBO-AIR® INTEGRALLY GEARED CENTRIFUGAL COMPRESSORS

MSG TURBO-AIR compressors offer outstanding design flexibility. MSG compressors are application engineered with numerous available configurations:

- Flows from 70 to 3800 m3/min (2500 to 135,000 CFM)
- Input capacity to over 18,650 kW (25,000 hp)
- Discharge pressures to 100 barg (1450 psig)

#### **FEATURES**

#### Oil-Free Air and Gas

- Prevents system contamination
- Reduces the potential for compressed air pipeline fires caused by oil carryover
- No costly waste disposal associated with oil-laden condensate
- Eliminates the expense and maintenance of oil separation filters at the discharge



#### **High Reliability**

- MSG TURBO-AIR centrifugal compressors are designed to be extremely reliable due to: Conservative
  high-quality gear design Long-life pinion bearing design Thrust loads absorbed at low speed Stainless steel
  compression elements
- · Conservative high-quality gear design
- · Long-life pinion bearing design
- Thrust loads absorbed at low speed
- Stainless steel compression elements

#### **Low Compressor Operating Life Cycle Cost**

MSG TURBO-AIR centrifugal compressors provide better overall operating efficiency than positive displacement or other centrifugal compressors.

- Excellent efficiencies at full load, part load and no load
- Low maintenance cost
- Increased uptime from high-reliability design (limits the need for multiple unit installations for basic reliability reasons)
- No sliding or rubbing parts in the compression process that can cause wear and thereby efficiency loss



#### **Easy Operation/Maintenance**

- State-of-the-art MAESTRO control systems
- Fully automated operation for any process conditions
- Machine self-diagnostics
- · Compression elements do not wear or require periodic replacement
- Accessible horizontally split gearbox for quick inspection
- · Removable intercooler and aftercooler bundles for easy cleaning

#### **Simple Installation**

- Compressor, lubrication system, intercoolers, shaft coupling, coupling guard, interconnecting piping, etc. on a common base
- · Easy installation with no special foundation requirements
- · Easy component accessibility
- Site connection point flexibility
- Reduced floor space required
- Dynamic compression process is pulsation-free, so installation of additional dampening equipment is not required.



#### **APPLICATIONS**

#### **Engineered Air Applications**

- Industrial gases
- Instrument air
- American Petroleum Institute (API) standards
- Soot blowers
- Large plant air
- · Power industry related

#### **Gas Compressor Applications**

- · Fuel gas boosting
- Natural gas gathering
- · Hydrocarbon refrigeration gas
- · Carbon monoxide
- CO2 (wet or dry)
- SynGas
- · Low molecular weight recycle gas
- · High-pressure nitrogen
- · Landfill gas

#### MSG TURBO-AIR centrifugal compressors are exceptional by design.

- One, two or three rotors, up to six stages per gearbox
- Horizontal splitline(s) for easy access to parts

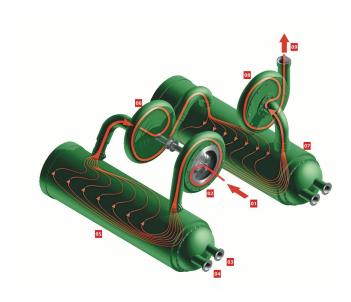
#### **GAS FLOW ARRANGEMENT**

MSG TURBO-AIR centrifugal compressors feature an advanced arrangement of gas flow components. Advantages of this arrangement include:

- · Directed gas movement to reduce turbulence induced friction
- Air is cooled after every stage to provide high isothermal efficiency

Air Flow Diagram 01: Compressor inlet 02: First-stage compressor volute 03: Coolant in 04: Coolant out 05: First-stage intercooler 06: Second-stage compressor volute 07: Second-stage intercooler 08: Third-stage compressor volute 09: Compressor discharge





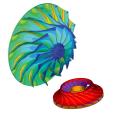
## **Model Specifications**

Specification	Metric	Imperial
Standard Input Power	up to 4100 kW	up to 5500 hp
Discharge Pressure	up to 80 barg	up to 1160 psig
Inlet Flow	515 to 700 m3/min	18,200 to 24,750 CFM

### **Parts & Accessories**



MSG° TURBO-AIR° Centrifugal Compressor Replacement Parts



Upgrade - Aerodynamic Enhancements for Centrifugal Compressors



Upgrade - Variable Inlet Guide Vanes for Centrifugal Compressors









Field Overhaul Services





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