

FULL SPECTRUM OF TECHNOLOGIES

ROBUSCH

ENERGY EFFICIENT SOLUTIONS FOR A GREENER FUTURE

Robuschi offers a wide portfolio of innovative products, services, and solutions that enhance energy efficiency and productivity at every stage of the treatment process.

For wastewater treatment plants, energy can account for as much as 75% of the overall operation costs of the facility. Aeration systems are the largest energy user in wastewater treatment plants (more than 50% of total electricity cost), so any improvements in efficiency can significantly reduce energy costs.

Up to 75% of your costs will be spent on energy, so stateof the-art aeration equipment can make the difference, not only to reduce your carbon footprint, but also by substantially lowering life cycle costs.

The spectrum and process complexity of the environmental industry make it indispensable to choose a well-established, knowledgeable supplier for every application.

The perfect partner for your evolving needs.





FIND THE PERFECT FIT FOR YOUR LOW-PRESSURE APPLICATION

Our team of highly skilled and experienced engineers is focused on developing products that offer maximum benefits to our customers with flexible configurations and even more optimized technical features.

The industrial sectors where it is possible to install our production range are unlimited, due to our different technologies we are able to offer the solution that best suits your needs and plant configurations.

- Aquaculture
- Automotive
- Cement
- · Chemical-Pharmaceutical
- Electronics
- Energy
- Food
- Glass Industry
- Iron and Steel
- Medical

- Mining
- · Oil & Gas
- Plastics
- Pulp & Paper
- Shipyeards
- · Tanning Industry
- Textiles
- Wastewater Treatment
- Woods







Discover more about our Industries & Applications



OUR **PRODUCT RANGE**



Screw Blowers

Robox Screw



Turbo Blowers

• Robox Turbo



Multistage Centrifugal Blowers

• Robox Multistage



Side Channel Blowers*

• Robox Side Channel * Only for wastewater treatment industry



Rotary Lobe Blowers

- RBS RBS Steam RBS/AV
- Robox Lobe CRBS GRBS
- Robox Aqua Robox Direct
- Robox Bio&Gas CRBIO GRBIO
- RB-DV



Liquid Ring Pumps

• RVS • LRVS • CRVS • KRVS



Centrifugal Pumps







ROTARY LOBE BLOWERS

EASY & COST EFFECTIVE SOLUTIONS

Pressure up to 1,000 mbar (g), vacuum down to 100 mbar (a), flow up to $25,000 \text{ m}^3/\text{h}$



Robox Lobe

Superior efficiency

Ease of installation

A wide range of models, sizes and configuration options available







Discover more about our Lobe Blowers

ROBOX ST ROBOX ST DIRECT

Robox Aqua and **Robox Direct** series are the new rotary lobe packages, specifically designed for space constraits and for ehnanced efficiency. Robox Aqua has been specifically designed for the needs of the aquaculture industry.



ROBOX BIO&GAS

Robox Bio&Gas and CRBIO - GRBIO

are blower packages, especially developed for the conveying and compression of biogas, as well as natural and landfill gases.

- Reliable
- Safe
- Resistant
- Full range of accessories
- ATEX certification
- Customised solutions for different biogas applications



Evolving Technologies

ROTARY LOBE BLOWERS

CRBS - GRBS consist of table top blower packages with RBS series and fitted with all the necessary accessories.

- Robust
- Dry running
- Maintenance friendly
- Customised according to customer specifications





RBS Steam

- Heavy duty applications such as wastewater treatment, ozone and evaporation processes.
- Different configurations available with various sealing systems
- Excellent resistance to corrosion
- Maintenance friendly

High Vacuum Blowers

The RBS/AV PD blowers are rotary lobe blowers used for vacuum installation as booster in combination with primary vacuum pumps when operating at their lowest pressure





Vacuum Blowers

RB-DV (air injection vacuum blower) are three-lobe rotary blowers suitable to operate as dry exhausters up to 90% of vacuum. It is possible to supply RB-DV as a complete vacuum package, Robox Lobe DV.

- Patented and unique air inlet design
- Low noise
- Cool operating temperatures (not overheating on a dead head)
- Low maintenance thanks to its robustness and heavy-duty operation

SCREW BLOWERS



DURABLE & EFFICIENT SOLUTIONS

Pressure up to 1,000 mbar (g), flow up to $10,100 \text{ m}^3/\text{h}$

High pressure version up to 2,500 mbar (g) and flow up to $10,100 \text{ m}^3/\text{h}$

Robox Screw

- Outstanding efficiency
- Best-in-class footprint
- Accessible service and maintenance







Discover more about our Screw Blowers

TURBO BLOWERS



CLASS BEATING PERFORMANCE

Pressure up to 1,500 mbar (g), flow up to $26,500 \text{ m}^3/\text{h}$

Robox Turbo

- High efficiency for low lifecycle costs
- Compact design for easy installation
- Completely oil-free
- Plug & Play







Discover more about our Turbo Blowers @ Evolving Technologies

MULTISTAGE CENTRIFUGAL BLOWERS



LONG LASTING

Pressure up to 1,800 mbar (g),

vacuum down to 477 mmHg, flow up to $70.000 \text{ m}^3/\text{h}$

Robox Multistage

- Small, medium and large inlet sizes
- Unrivaled efficiency
- Minimum maintenance requirements



SIDE CHANNEL BLOWERS*



BUILT TO LAST

Pressure up to 600 mbar (g), flow up to $700 \text{ m}^3/\text{h}$

Robox Side Channel

- Reduced footprint
- Maintenance-free operation
- Completely oil-free

* Only available for the wastewater treatment industry



Discover more about our Multistage Centrifugal Blowers





Discover more about our Side Channel Blowers

LIQUID RING PUMPS



ROBUST & HEAVY DUTY

Vacuum up to 33 mbar (a), Pressure up to 2,000 mbar (g) and max Flow up to $4200 \text{ m}^3/\text{h}$.

RVS Liquid Ring Pumps

- Low water consumption
- Minimum noise level and vibrations
- Reliable operation
- Easy maintenance



Discover more about our Liquid Ring Pump



CENTRIFUGALPUMPS

PROCHEM PROMIX



EFFECTIVE & EFFICIENT FLUID HANDLING

Capacity up to 2,600 m^3/h and head up to 140 m

Centrifugal Pumps

- Prochem, chemical process pumps
- Promix, centrifugal pumps for slurry
- Effective & efficient fluid handling
- Protected shaft for corrosion prevention
- Large inlet to reduce abrasive wear
- Back pull-out design to facilitate service



Discover more about our Centrifugal Pump







PERFORMANCES

		Capaci	ty (m³/l	h)										
Robox Screw		300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
RBS	L Y	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Lobe	27	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Aqua/Robox Direct	X	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
CRBS - GRBS	X	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Bio&Gas	X	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
CRBIO - GRBIO	27	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
RBS Steam	X	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
RB-DV	X	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Side Channel	0	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Multistage		300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Robox Turbo	₩	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
RBS/AV	27	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
RVS - LRVS - CRVS - KRVS		300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000
Promix - Prochem	80	300	700	800	2,600	2,850	3,280	4,100	4,200	9,400	10,100	10,500	14,000	25,000



50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000
50,000	70,000

Pressure (mbar g)							
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
	-						
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
400	1,000	2,000	2,500				
	-						
400	1,000	2,000	2,500				
Available according to PN 10 - PN 16 standards.							

				1000			
Vacuur	n (mbar	a)					
				-			
500	300	200	100	33	20	0	0.001
500	300	200	100	33	20	0	0.001
				-			
500	300	200	100	33	20	0	0.001
500	300	200	100	33	20	0	0.001
				-			
500	300	200	100	33	20	0	0.001
500	300	200	100	33	20	0	0.001
				-			
500	300	200	100	33	20	0	0.001
				-			
500	300	200	100	33	20	0	0.001
500	300	200	100	33	20	0	0.001
				-			



An Ingersoll Rand Business

Maximum uptime. Extending performance.

We provide a range of services to ensure our customers' machines are well maintained to deliver maximum performance.

We offer preventative and planned maintenance programs, genuine parts, on-site service, professional maintenance and efficient training. Within our service portfolio, you will find many and varied options and services needed to get optimal performance, maximum uptime and operating efficiency from your Robuschi equipment.

Find your Genuine Parts at





Scan the QR code

GARDNER DENVER S.r.I. Divisione ROBUSCHI Manufacturing facilities

Via S. Leonardo, 71/A 43122 Parma - Italy

GARDNER DENVER NEDERLAND B.V.

Barwoutswaarder 3 3449 Woerden Netherlands

GARDNER DENVER Ltd. United Kingdom

Claybrook Drive, Washford Industrial Estate Redditch, B98 ODS UK

INGERSOLL RAND Schweiz AG

Langfeldstrasse 90 CH - 8500 Frauenfeld Switzerland

GARDNER DENVER Schopfheim GmbH

Johann-Sutter-Straße 6+8 79650 -Schopfheim Germany

GARDNER DENVER S.A.S. Division produits industriels

70 avenue Albert Einstein Zone du Château d'Eau B.P. 50061 - F-77551 Moissy Cramayel Cedex France



www.robuschi.com



CONTACT US





FOLLOW US