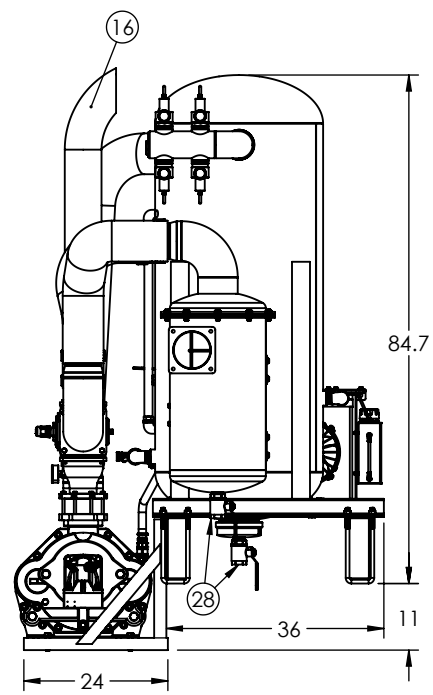
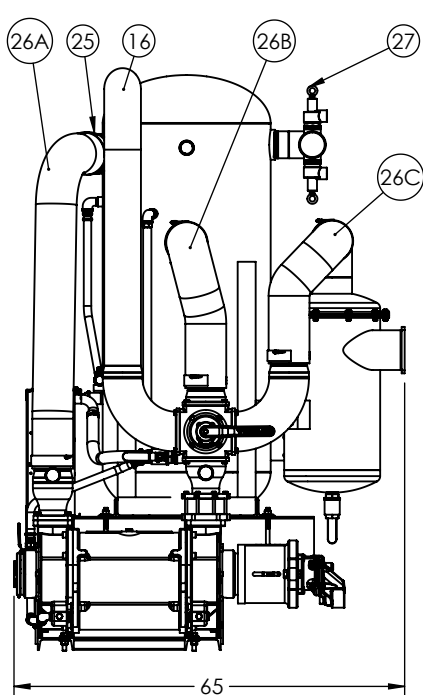
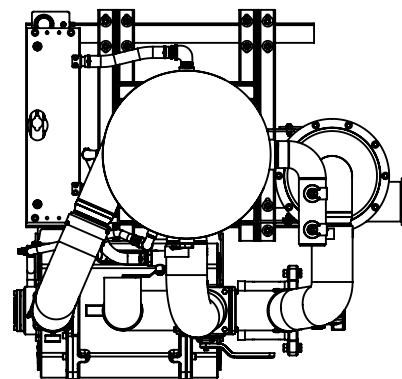
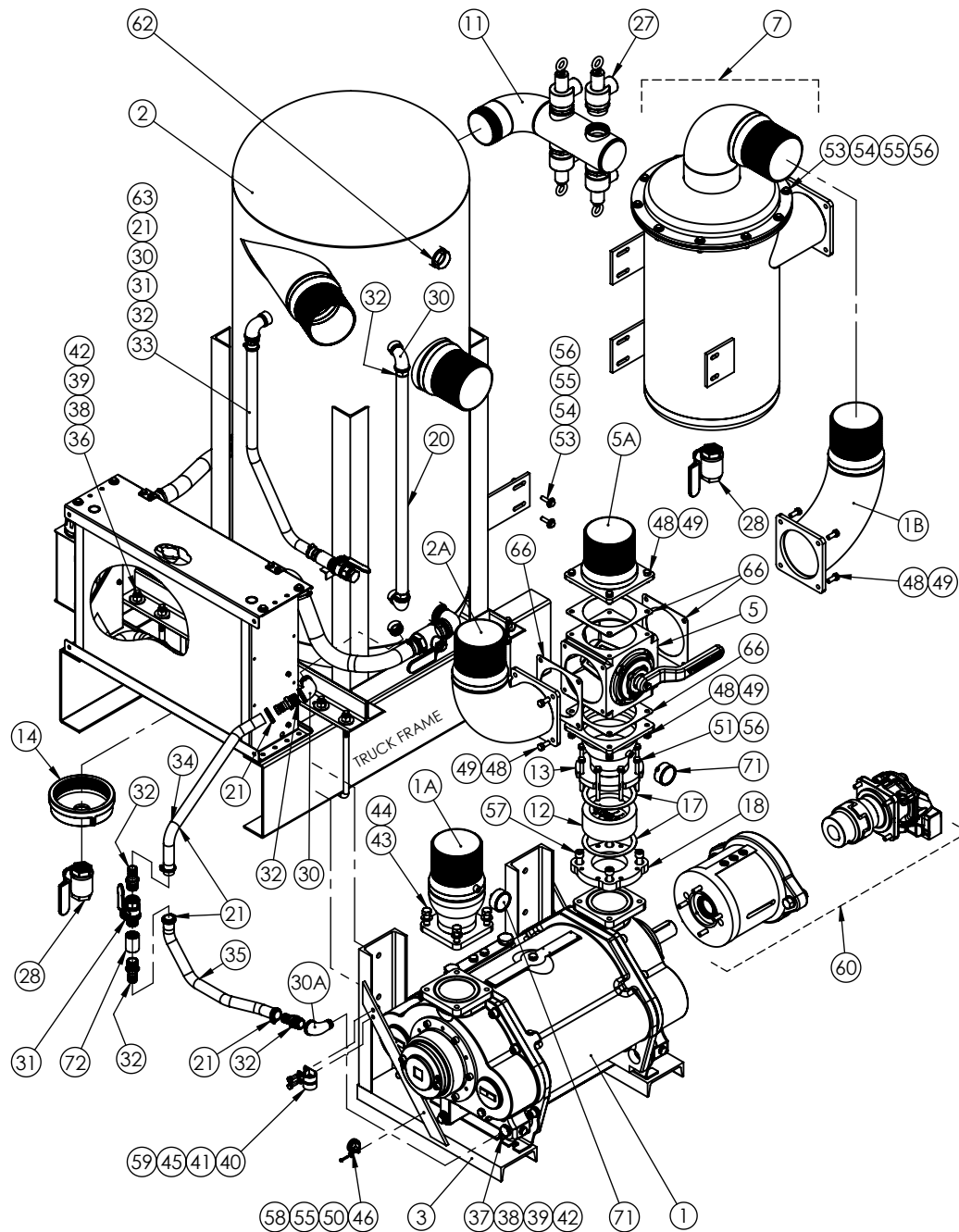


PLEASE CHECK ALL FASTENERS AND FITTINGS DURING INSTALLATION
ITEMS INSTALLED AT FACTORY MAY BE LOOSE



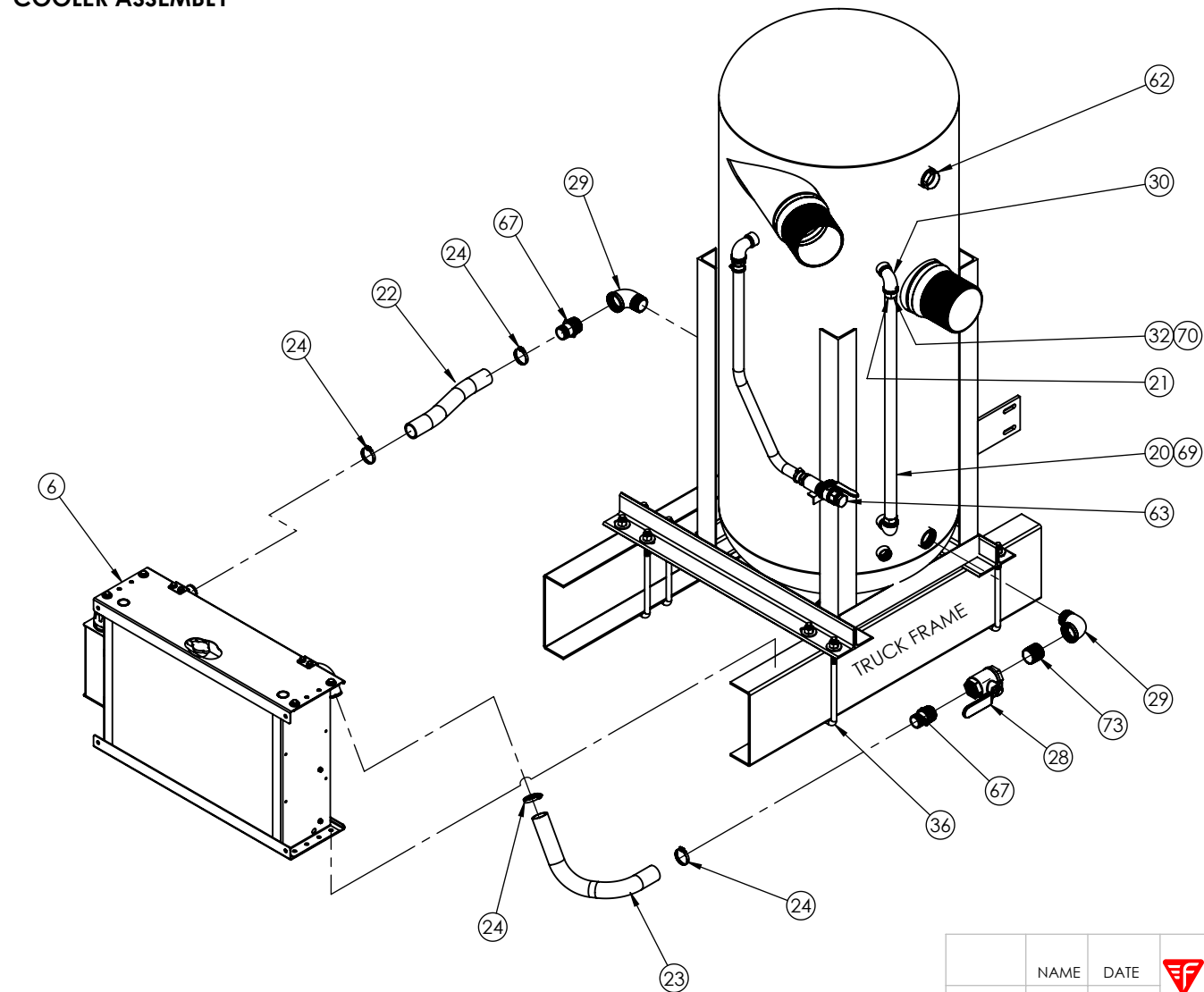
PART# ELH-25R

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CREATED	Z.D.	03/20/24	324 Leaside Avenue Stoney Creek, Ontario, CANADA L8E 2N7 Phone: (905) 662-6552 Fax: (905) 662-9875	
CHECKED	K.A.	03/20/24		
			TITLE:	
			ELIM FL2500R	
			DWG. NO.	
			ELH-25R-BOM	
			REV	
			P0	
MATERIAL		--	SCALE: 1:30	WEIGHT:--
			SHEET 1 OF 4	

PLEASE CHECK ALL FASTENERS AND FITTINGS DURING INSTALLATION
ITEMS INSTALLED AT FACTORY MAY BE LOOSE

COOLER ASSEMBLY

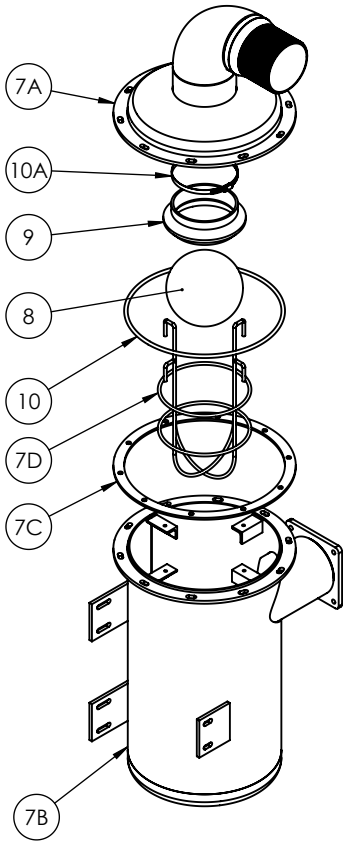
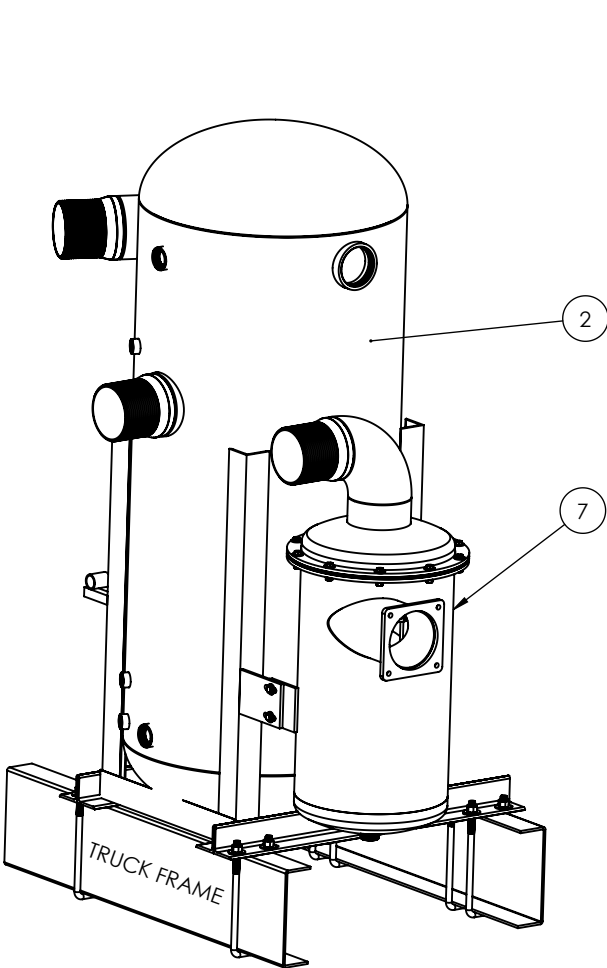


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CREATED	Z.D.	03/20/24		
CHECKED	K.A.	03/20/24	TITLE: ELIM FL2500R	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL OR .X = ±.015 .XX = ±.010 .XXX = ±.005			DWG. NO. ELH-25R-BOM	REV PO
MATERIAL	--	SCALE: 1:20	WEIGHT:--	SHEET 2 OF 4

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SECONDARY SHUT-OFF ASSEMBLY



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MATERIAL		--	SCALE: 1:20		WEIGHT:--		SHEET 3 OF 4	

Item #	Part #	Description	Qty.	Item #	Part #	Description	Qty.
1	PRA-25R	S2500R Samson Pump, CW Rotation	1	36	TFM-11-A3	U-Bolt Regular	6
1A	ELX-17R-03	S1700R Reservoir to Pump Connection	1	37	HBI-620-252	Hex Bolt 5/8in NC x 2 1/2in (Top Flange)	4
1B	ELX-34R-04	S3400R Diverter to Secondary to Connection	1	38	HWI-620-42	Flat Washer USS 5/8in YZP	16
2	ELX-34R-11	Tank & Frame Weldment	1	39	HWI-620-32	Flat Washer SAE 5/8in YZP	16
2A	ELX-34R-12	S3400R Diverter to Muffler Connection (Exhaust)	1	40	HBI-380-101	Hex Bolt 3/8-16 x 1in Lg	2
3	ELX-25R-01	S2500R Pump Frame	1	41	HNI-380-N2	Nylock Nut 3/8in NC YZP	2
5	DVA-06	Diverter Valve 6in 4 Way	1	42	HNI-620-N2	Nylock Nut 5/8in 11 NC YZP	16
5A	ELX-34R-05	S3400R Diverter to Reservoir Connection	1	43	HBM-160-401	Hex Bolt M16 x 45mm ZP	4
6	FM700RAD-WR	Fruitland Pump Cooler Assembly	1	44	HWM-160-21	Lock Washer 16mm ZP	4
7	ELX-34R-10	Secondary Shut Off 6in Inlet	1	45	HWI-380-31	Flat Washer SAE 3/8in ZP	2
7A	ELX-34R-101	Secondary Shut Off Top Assembly	1	46	HBI-100-101	Hex Bolt #10-24 x 1in Lg	1
7B	ELX-34R-102	Secondary Shut Off Bottom Assembly	1	48	HBM-120-356	SHCS M12 x 35mm BO	16
7C	6S13-FR-2	Secondary Muffler Ring	1	49	HWM-120-21	Lock Washer 12mm ZP	16
7D	6S13-BC	Ball Cage Hanger	1	50	HNI-100-N1	Nylock Nut #10 NC ZP	1
8	8-SSBALL	Float Ball Ø8in SS	1	51	HBM-100-1101	Hex Bolt M10 x 110mm ZP (for Check Valve)	8
9	S13-A-12	Rubber Ball Seat 6in Pipe	1	53	HBM-100-401	Hex Bolt M10 x 40mm ZP	16
10	6S13-ORING	O Ring Ø16in ID BunaN	1	54	HNH-100-H1	Hex Nut M10 x 1.5mm ZP	16
10A	HCM-145-216	Hose Clamp M14 (165-216mm)	1	55	HWM-100-01	Flat Washer M10 ZP	17
11	ELX-34R-18	PR Valve Manifold Assm	1	56	HWM-100-21	Lock Washer M10 ZP	24
12	BVA-100-SA	Non Return Valve DN100	1	57	HBM-160-306	SHCS M16 x 30mm BO	4
13	ELX-17R-06	S1700R NRV to Diverter Valve Assm	1	58	HCI-120-SVD	Snug-Fit Vibration-Damp. Loop Clamp 1.25in ID (3177T57)	1
14	ELX-34R-1115	Pipe Cap 6in with Half Nipple 1.5in Assm	1	59	HCI-150-GS	Galvanized Steel Loop Clamp 1.50in ID 3in Lg (8863T42)	2
16	ELX-34R-14	6in Muffler Extension 36in Lg (Exhaust)	1	60	PLK-250-HM	Hydraulic Motor Adaptor C Face, Hydraulic Motor Ø90 ISO, Coupling (HRC-F 180), 4X SHCS M12x 55mm ZP, 4X Hex Bolt M12 x 45mm ZP, 4X Lock Washer 12mm ZP, 2X O-Ring (for Pump Inlet and Outlet)	1
17	RF120-65	Gasket Pump Outlet	2	62	FPP-151-BSQ	Pipe Plug 1.5in NPT	1
18	ELX-17R-02	S1700R NRV Pump Flange	1	63	FPP-101-BSQ	Pipe Plug 1in NPT	1
20	1-HOSE-CLR	Hose Ø1in ID Clear PVC, 31.5in Length	1	66	DVG-06-01	Gasket 6in Diverter Flange FTM	4
21	HCM-060-035	Hose Clamp M6 (32-35mm)	8	67	FPA-151-155-BR	Adaptor 1-1/2in NPT x 1-1/2in Barb	2
22	RHS-150-EXF	Hose Ø1.5in Extremerflex, 14in Lg (Cooler Inlet)	1	69	3/4-AL-FB	Ø3/4" Aluminum Float Ball for Level Indicator	1
23	RHS-150-EXF	Hose Ø1.5in Extremerflex, 20in Lg (Cooler Outlet)	1	70	HPI-18R-100	3/16" X 1" LG Split Pin for Indicator Ball Retention	1
24	HCM-080-048	Hose Clamp M8 (48-51mm)	4	71	FGC-021-PVP	Pressure Vacuum Gauge (3941K63)	2
25	HCI-600-PLD	Power Lock Hose Clamp - 6in - Double Bolt	6	72	FPC-102-HCS	Pipe Coupling 1in NPT	1
26A	ELX-25R-20	Ø6in Corrugated Rub. Hose - Pump to Reservoir, 62in Lg	1	73	FPN-151-015-CS	Nipple 1.5in NPT x 1.5in Lg	1
26B	ELX-25R-21	Ø6in Corrugated Rub. Hose - Diverter to Reservoir, 34in Lg	1				
26C	ELX-25R-22	Ø6in Corrugated Rub. Hose - Diverter to Secondary, 34.5in Lg	1				
27	PRV-2	Pressure Relief Valve 2in NPT	4				
28	FVB-152-BR	Ball Valve 1-1/2in NPT	3				
29	FPE-150-91-CS	Street Elbow 90° 1 1/2in NPT	2				
30	FPE-100-91-CS	Street Elbow 90° 1in NPT	4				
30A	FPE-102-071-91-CS	Street Elbow 90° 1in NPT x 3/4in NPT (F x M)	1				
31	FVB-101-102-BR	Ball Valve 1in NPT M x F	2				
32	FPA-101-105-BR	Adaptor 1in NPT x 1in Barb	6				
33	ELX-34R-15	Hose Ø1in x 32in Lg (Reservoir Filling Hose)	1				
34	ELX-34R-16	Hose Ø1in x 23in Lg (Reservoir to Pump 1)	1				
35	ELX-34R-17	Hose Ø1in x 21.5in Lg (Reservoir to Pump 2)	1				

Part# ELH-25R

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